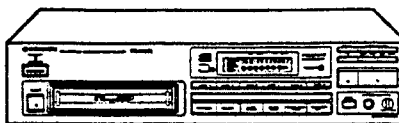


Service Manual



● PD-M601

ORDER NO.
ARP2434

MULTI-PLAY COMPACT DISC PLAYER

PD-M601

PD-M551

PD-M501

PD-M601, PD-M551 AND PD-M501 HAVE THE FOLLOWING :

Type	Model			Power Requirement	Remarks
			PD-M501		
KU	○	○	○	AC120V only	
KUXJS	○	○	○	AC120V only	
KC	○	-	○	AC120V only	
KCXJS	○	-	○	AC120V only	
WEMXJS	○	-	○	AC220V-240V	
WBXJS	○	-	-	AC220V-240V	
RD	-	-	○	AC110-127V, 220-240V (switchable)	
WPW	-	-	○	AC220V-240V	

- This manual is applicable to the following : PD-M601/KU, KUXJS, KC and KCXJS ; PD-M551/KU and KUXJS ; PD-M501/KU, KUXJS, KC and KCXJS.
- For the following : PD-M601/KUXJS, KC and KCXJS ; PD-M551/KU and KUXJS ; PD-M501/KU, KUXJS, KC and KCXJS, refer to page 39.
- For the other types, refer to applicable service manuals.

CONTENTS

1. SAFETY INFORMATION.....	3
2. EXPLODED VIEWS AND PARTS LIST.....	5
3. PACKING	11
4. IC INFORMATION	12
5. SCHEMATIC DIAGRAM.....	13
6. P.C.BOARDS CONNECTION DIAGRAM.....	19
7. PCB PARTS LIST.....	25
8. ADJUSTMENTS.....	27
9. FOR PD- M601 /KUXJS, KC, KCXJS, PD- M551 /KU, KUXJS, PD- M501 /KU, KUXJS, KC AND KCXJS TYPES.....	39
10. PANEL FACILITIES.....	42
11. SPECIFICATION	43

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

1. SAFETY INFORMATION

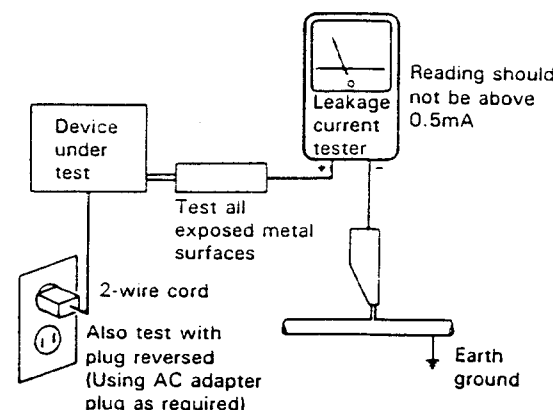
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.




AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a  on the schematics and on the parts list in this Service Manual. The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

(FOR EUROPEAN MODEL ONLY)

VARO!
AVATTAESSA JA SUOJALUKITUS
OHITETTAESSA OLET ALTTIINA
NAKYMÄTTÖMÄLLE LASERSÄTEILYLLE.
ÄLÄ KATSO SÄTEESEEN.



LASER
Kuva 1
Lasersäteilyn
varoituserkki

WARNING!
DEVICE INCLUDES LASER DIODE WHICH
EMITS INVISIBLE INFRARED RADIATION
WHICH IS DANGEROUS TO EYES. THERE IS
A WARNING SIGN ACCORDING TO PICTURE
1 INSIDE THE DEVICE CLOSE TO THE LASER
DIODE.



LASER
Picture 1
Warning sign for
laser radiation

ADVERSEL:
USYNLIG LASERSTRÅLING VED ÅBNING
NÅR SIKKERHEDSAFBRYDERE ER UDE AF
FUNKTION. UNDGÅ UDSÆTTELSE FOR
STRÅLING.

VARNING!
OSYNLIG LASERSTRÅLNING NÅR DENNA
DEL ÄR ÖPPNAD OCH SPÄRREN
ÄR URKOPPLAD. BETRÄKTA EJ STRÅLEN.

IMPORTANT
THIS PIONEER APPARATUS CONTAINS
LASER OF CLASS 1.
SERVICING OPERATION OF THE APPARATUS
SHOULD BE DONE BY A SPECIALLY
INSTRUCTED PERSON.

LASER DIODE CHARACTERISTICS
MAXIMUM OUTPUT POWER: 5 mw
WAVELENGTH: 780-785 nm

LABEL CHECK (MULTI MAGAZINE type)

WEMXJS type

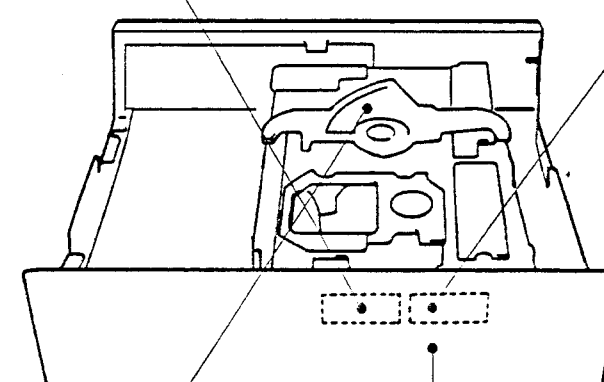
VARO!
Avattaessa ja suojalukitus ohitettaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso säteeseen.
VARNING!
Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Beträkta ej strålen.
PRW1233

WEMXJS type

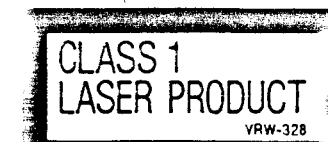
ADVERSEL
USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.
VORSICHT!
UNSICHTBARE LASER-STRÄHLUNG TRITZ AUS, WENN DECKSEL (ODER KLASSE) GEÖFFNET IST! NICHT DEM STRAHLE AUSSETZEN!
PRW1094

WBXJS type

CAUTION
INVISIBLE LASER
RADIATION WHEN OPEN,
AVOID EXPOSURE
TO BEAM
PRW1018




WEMXJS and
WBXJS types



WEMXJS and WBXJS types

Additional Laser Caution

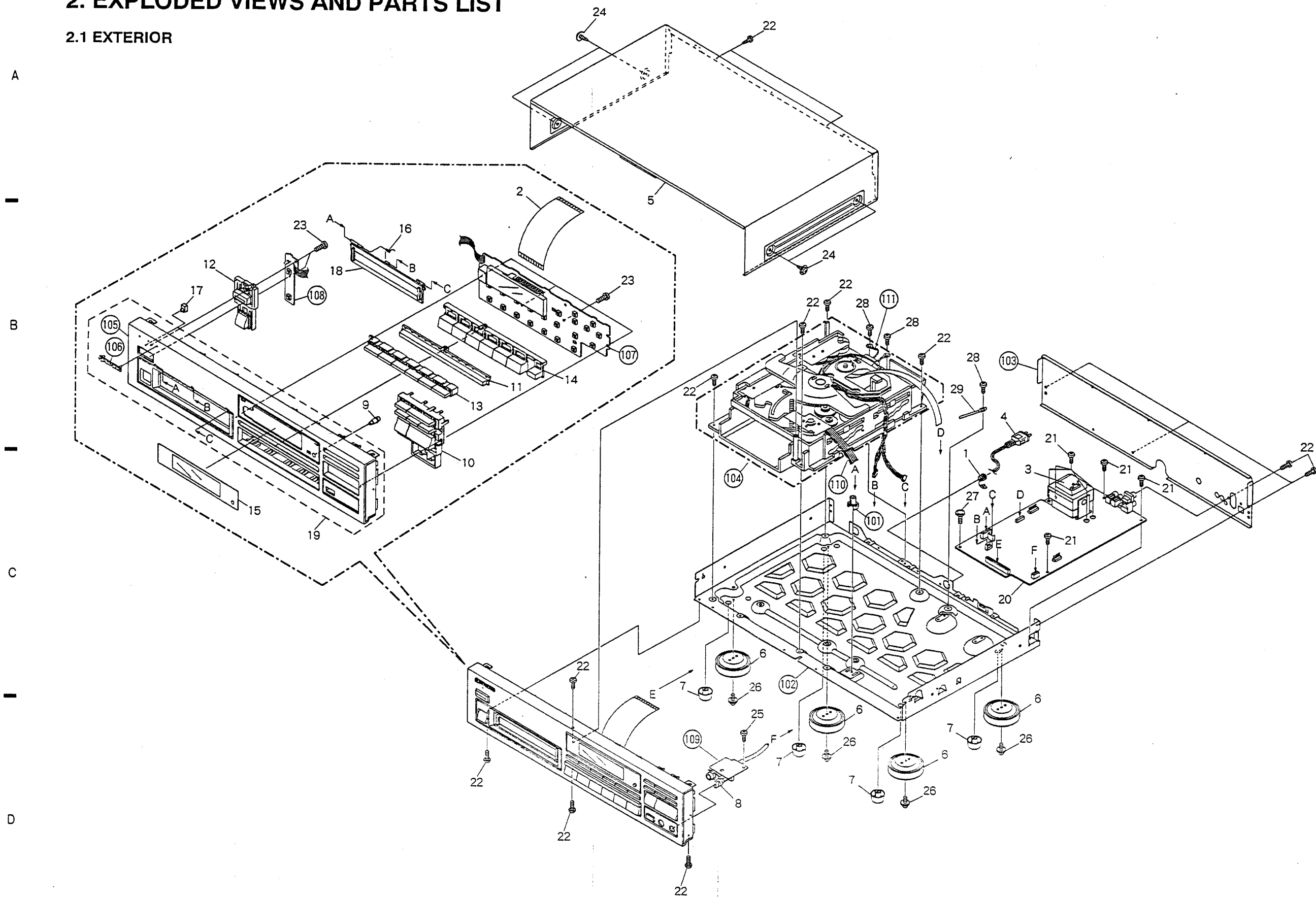
- Laser Interlock Mechanism**
The ON/OFF (ON : low level, OFF : high level) status of the LPS1 (S601) and LPS2 (S602) switches for detecting the loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when both switches LPS1 and LPS2 are not ON (low level) (clamped state).
Thus, interlock will no longer function if switches LPS1 (S601) and LPS2 (S602) are deliberately shorted.
The interlock also does not operate in the test mode .
Laser diode oscillation will continue, if pins 1 and 2 of M51593FP (IC101) on the preamplifier board loaded on pick up assembly are connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).
- When the cover is opened with the servo mechanism block removed to be turned over, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

'92 M1

* : Refer to page 28.

2. EXPLODED VIEWS AND PARTS LIST

2.1 EXTERIOR



NOTES:

- The parts with an encircled number are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List

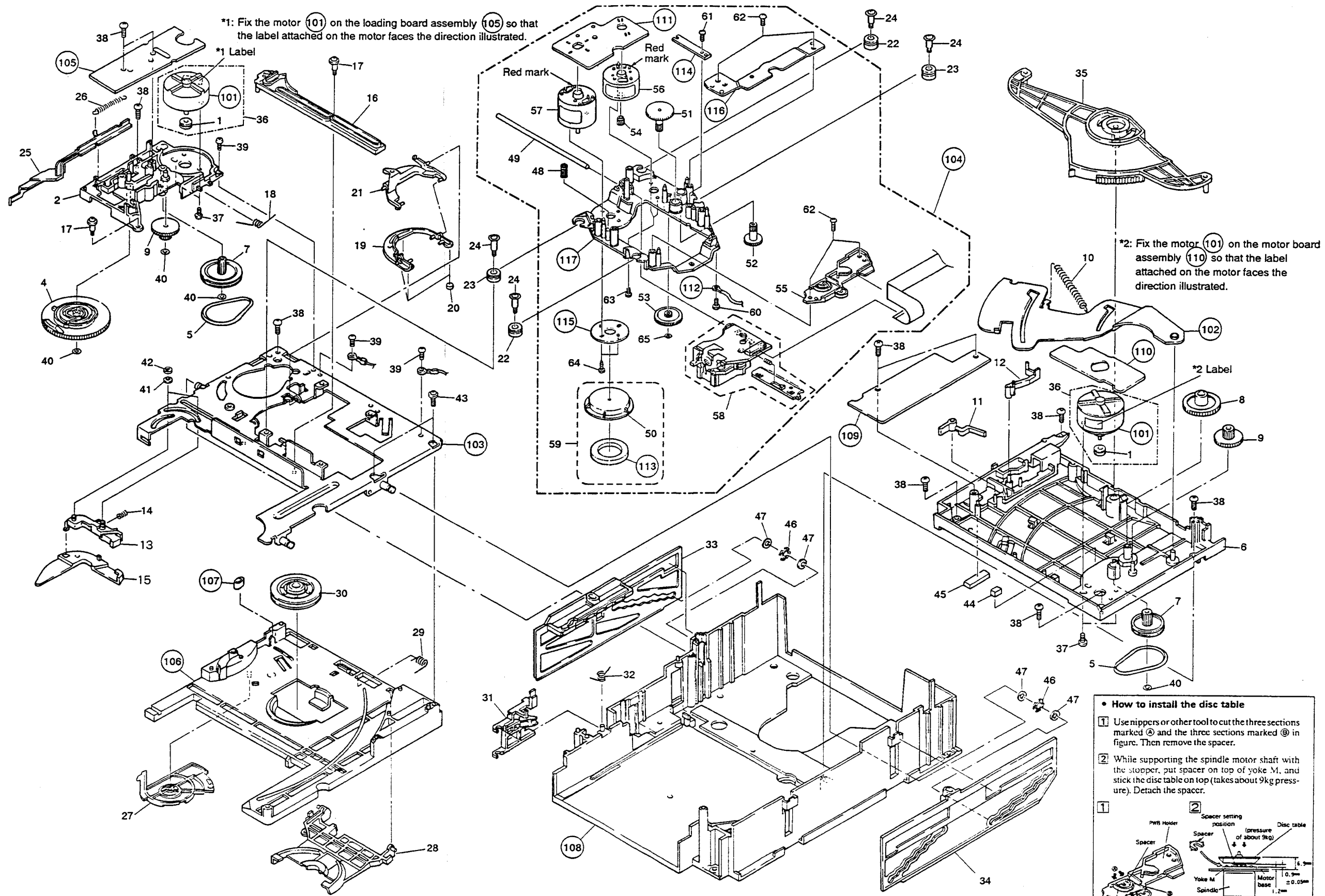
Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
Δ	1	Strain relief	CM-22	101	PCB mould	AMR1525	
	2	32P F.F.C /30V	PDD1125	102	Under base	PNA1751	
Δ	3	Power transformer	PTT1235	103	Rear base	PNA1752	
Δ	4	Power cord with plug	RDG1010	104	Multi mechanism assembly	PXA1429	
	5	Bonnet	PYY1149	105	Function panel	PNW2139	
	6	Insulator (For PD-M601,M551)	PNW1912	106	Name plate	PAM1407	
	7	Leg assembly (For PD-M501)	PXA1201	107	Function board assembly	PWZ2291	
	8	Knob (Headphone)	PAC1370	108	Switch board assembly	PWZ2296	
	9	Time button B	PAC1549	109	Headphone board assembly	PWZ2300	
	10	Play button A	PAC1633	110	Flat cable (6P)	D20PYY0615E	
	11	Fix button	PAC1639	111	Earth lead unit	XDF-502	
	12	Power button A	PAC1642				
	13	Disc button	PAC1643				
	14	Program button	PAC1646				
	15	Display window	PAM1550				
	16	Spring(Door)	PBH1022				
	17	LED lens	PNW2019				
	18	Door	PNW2138				
	19	Function panel assembly	PEA1195				
⊙	20	Mother board assembly	PWM1583				
	21	Screw	BBZ30P060FMC				
	22	Screw	BBZ30P080FZK				
	23	Screw	PPZ30P120FMC				
	24	Screw	FBT40P080FZK				
	25	Screw	IBZ30P060FCC				
	26	Screw	IBZ30P100FCC				
	27	Screw	IBZ30P180FMC				
	28	Screw	PDZ30P050FMC				
	29	Cord clasper	RNH-184				

2.2 MULTI MECHANISM ASSEMBLY

Parts List

Mark	No.	Description	Part No.
	1	Motor pulley	PNW1634
	2	Gear holder	PNW1929
	3	• • • • •	
	4	Cam gear	PNW1923
	5	Belt	PEB1138
	6	Top guide	PNW1914
	7	Gear pulley	PNW1918
	8	Gear S	PNW1919
	9	Gear L	PNW1920
	10	Eject spring	PBH1107
	11	Switch lever	PNW1927
	12	Seven bar	PNW1931
	13	Sub rotary lever	PNW1933
	14	Sub rotary lever spring	PBH1111
	15	Rotary lever	PNW1932
	16	Drive plate	PNW1930
	17	Motor screw	PBA-112
	18	Holder lever spring	PBH1110
	19	Disc holder	PNW1924
	20	Cushion A	PED1001
	21	Holder lever	PNW1925
	22	Float rubber	PEB1014
	23	Float rubber	PEB1132
	24	Float screw	PBA1055
	25	Release lever	PNW1934
	26	Release spring	PBH1106
	27	Clamper cam	PNW1922
	28	Clamper holder	PNW1921
	29	Clamper spring	PBH1109
	30	Clamper	PNW1857
	31	Lock lever	PNW1917
	32	Lock spring	PBH1108
	33	Stair L	PNW1915
	34	Stair R	PNW1916
	35	Synchronize lever	PNW1926
	36	Motor assembly (LOADING, DISC SELECT)	PEA1130
	37	Screw	PMZ26P040FMC
	38	Screw	PPZ30P080FMC
	39	Screw	BBZ30P060FMC
	40	Washer	WT26D047D025
	41	Washer	WA31D054D025
	42	E ring	Z39-010
	43	Screw	IPZ30P080FMC
	44	Rubber spacer	PEB1178
	45	Rubber spacer	PEB1179
	46	Silent ring	PBK1093
	47	Washer	WA62D130D025
	48	Earth spring	PBH1132

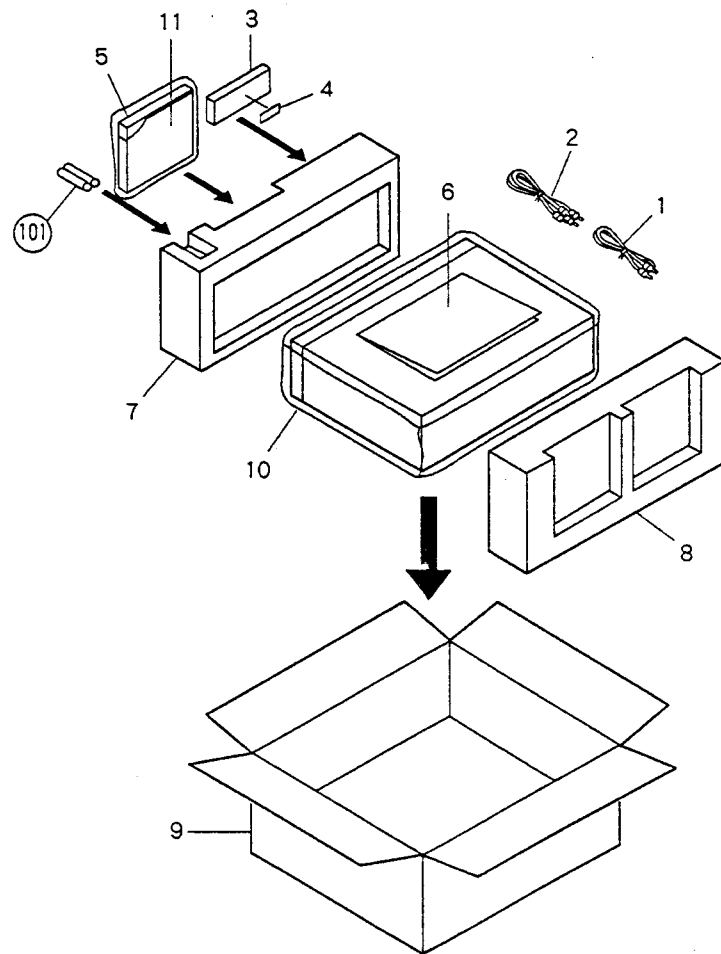
Mark	No.	Description	Part No.
	49	Guide bar	PLA1094
	50	Disc table	PNW1067
	51	Gear 1	PNW2052
	52	Gear 2	PNW2053
	53	Gear 3	PNW2054
	54	Pinion gear	PNW2055
	55	PWB holder	PNW2057
	56	Carriage DC motor / 0.3W	PXM1027
	57	D.C. motor assembly (spindle with oil)	PEA1207
	58	Pickup assembly	PEA1179
	59	Disc table assembly	PEA1035
	60	Screw	BBZ26P060FMC
	61	Screw	BPZ20P060FMC
	62	Screw	BPZ26P100FMC
	63	Screw	JFZ17P025FZK
	64	Screw	JFZ20P040FMC
	65	Washer	WT12D032D025
	101	Motor	VXM1033
	102	Eject lever	PNB1306
	103	Upper chassis	PNB1267
	104	Servo mechanism assembly M	PXA1417
	105	Loading board assembly	PWZ2038
	106	Sub chassis	PNW2027
	107	Rubber tube	PEB1171
	108	Main chassis	PNW2026
	109	Select board assembly	PWZ2039
	110	Motor board assembly	PWZ2040
	111	Mechanism board assembly	PWX1192
	112	Earth lead unit	PDF1118
	113	Clamp magnet	PMF1014
	114	Gear stopper	PNB1303
	115	Yoke M	PNB1312
	116	AV angle	PNB1405
	117	Carriage base	PNW2058



3. PACKING

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Connection cord with mini plug	PDE-319		9	CD packing case	PHG1753
	2	Connection cord with pin plug	PDE1109		10	Mirror mat sheet	Z23-007
	3	Remote control unit	PWW1068		11	PP case	PYY1141
	4	Battery cover	PZN1010				
	5	Magazine assembly	PXA1308		101	Dry cell battery(R03, AAA)	VEM-022
	6	Operating instructions (English)	PRB1166				
	7	Styrol protector (F)	PHA1198				
	8	Styrol protector (R)	PHA1199				



4. IC INFORMATION

■ PD4396B (IC351)

System control

● Pin Function

No.	Mark	Pin Name	I/O	Function	No.	Mark	Pin Name	I/O	Function
1	RESET	REST		CPU reset (L : reset)	33	P02/S0	DATA	O	Serial output of LSI control data
2	T0	DG1		DIGIT output for FL drive	34	P03/S1	SQSO	I	Serial input of subcode Q data
3	T1	DG2			35	P10/INT	RMDT	I	Remote control data input
4	T2	DG3			36	P11	SCOR	I	Subcode synch. S0 + S1 input
5	T3	DG4			37	P12	INSD	I	Slider inside SW input (L : INSIDE)
6	T4	DG5			38	P13	FCOK	I	Focus OK input (H : OK, L : NG)
7	T5	DG6			39	P20	L IN		Disc tray IN / OUT *1
8	T6	DG7			40	P21	L OUT	O	
9	T7	DG8			41	P22	DSDW		Disc selector UP/DOWN *2
10	T8	DG9			42	P23	DSUP	O	
11	T9	DG10			43	P30	LPS2		Load position SW input *3
12	PH3	MUTE	O	Muting output (L : Mute, H : OFF)	44	P31	LPS1	I	
13	PH2	SYC3	O	Synchro output	45	P32	DCNT		Disc selector count pulse *4
14	PH1	—		NC (Not used.)	46	P33	DCHM		Disc selector home *4
15	PH0	STBL	O	Standby LED output (L : Goes off, H : Light)	47	P60	MZS2		Magazine discrimination *5 SW input
16	S11	SL		SEGMENT output for FL drive	48	P61	MZS1		
17	S10	SK	O*		49	P62	SENS	I	Multi mode input of LSI operation state
18	VLOAD				50	P63	GFS	I	Frame sync. lock input (H : OK, L : NG)
19	VPRE				51	P40	MUTE		Muting output (H : Mute, L : OFF)
20	S9	SJ			52	P41	DLAT		Latch pulse for D/A converter IC
21	S8	SI			53	P42	XLAT	O	Latch pulse of LSI control data
22	S7	SD			54	P43	XRST		LSI reset (L : Reset, H : Release)
23	S6	SC			55	PP0	LDON		Laser diode output (H : OFF, L : ON)
24	S5	SB			56	X1	X1		Main system clock oscillation
25	S4	SA			57	X2	X2		
26	VDD	VDD		+5V	58	VSS	VSS		GND
27	S3	SH		SEGMENT output for FL drive	59	XT1	—		GND (Not used.)
28	S2	SG	O*		60	XT2	—		NC (Not used.)
29	S1	SF			61	P50	KD0/TEST		Key scan input and TEST mode required input
30	S0	SE			62	P51	KD1		
31	P00	SYNC1	I	Synchro input	63	P52	KD2		
32	SCK	CLOCK	O	Serial clock	64	P53	KD3		Key scan input

O* : Output terminals with pull-down resistor.

*1 : Loading selector

Tray	L OUT	L IN
IN	L	H
OUT	H	L
STOP	L	L

*3 : Loading position SW

	LPS1	LPS2
CLAMP	L	L
LOADING	L	H
HOME	H	H
EJECT	H	L

*4 : DISC select

	DCNT	DCHM
2 - 6 DISC	L	H
HOME	L	L
During select	H	*

*2 : Disc selector UP / DOWN

Selector	DSDW	DSUP
UP	L	H
DOWN	H	L
STOP	L	L

*5 : Magazine discrimination

	MZS1	MZS2
Magazine OUT	H	*
IN MULTI	L	H
IN SINGLE	L	L

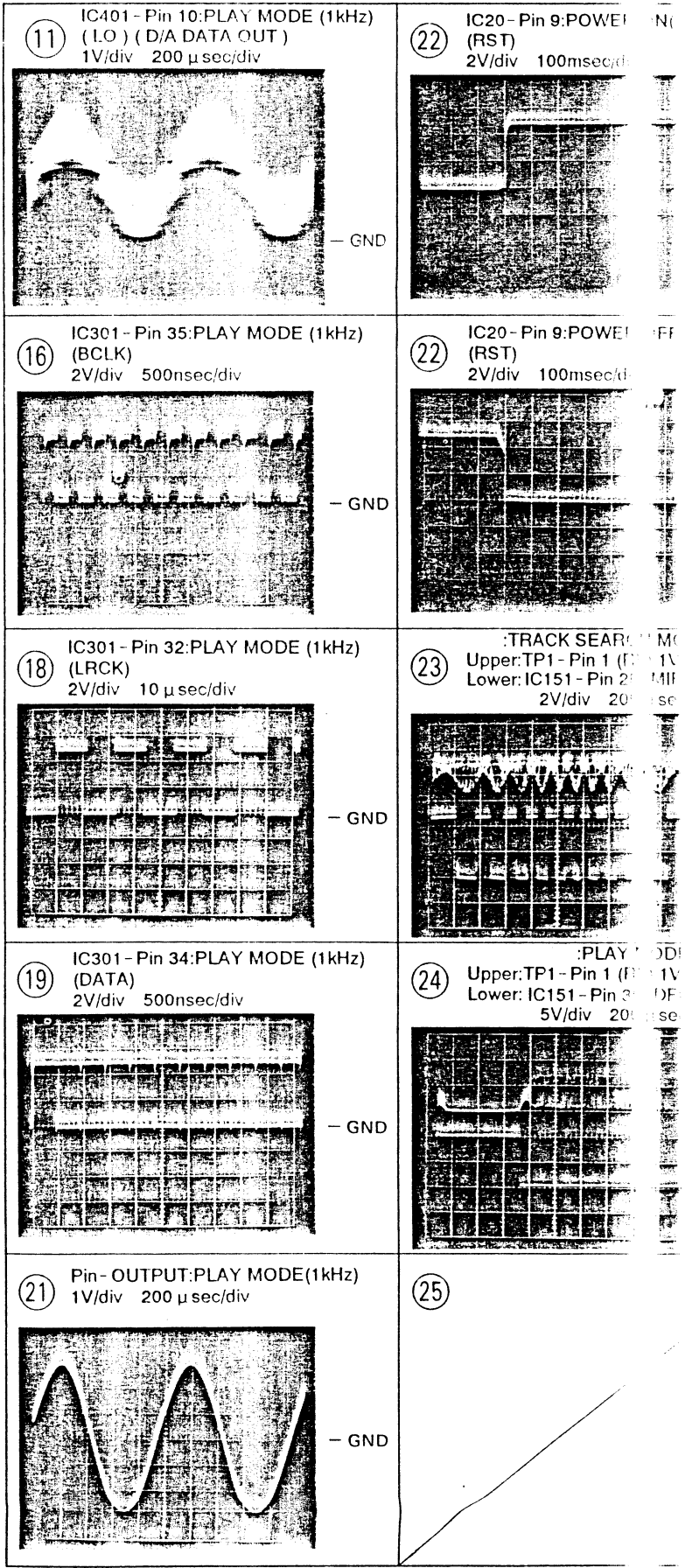
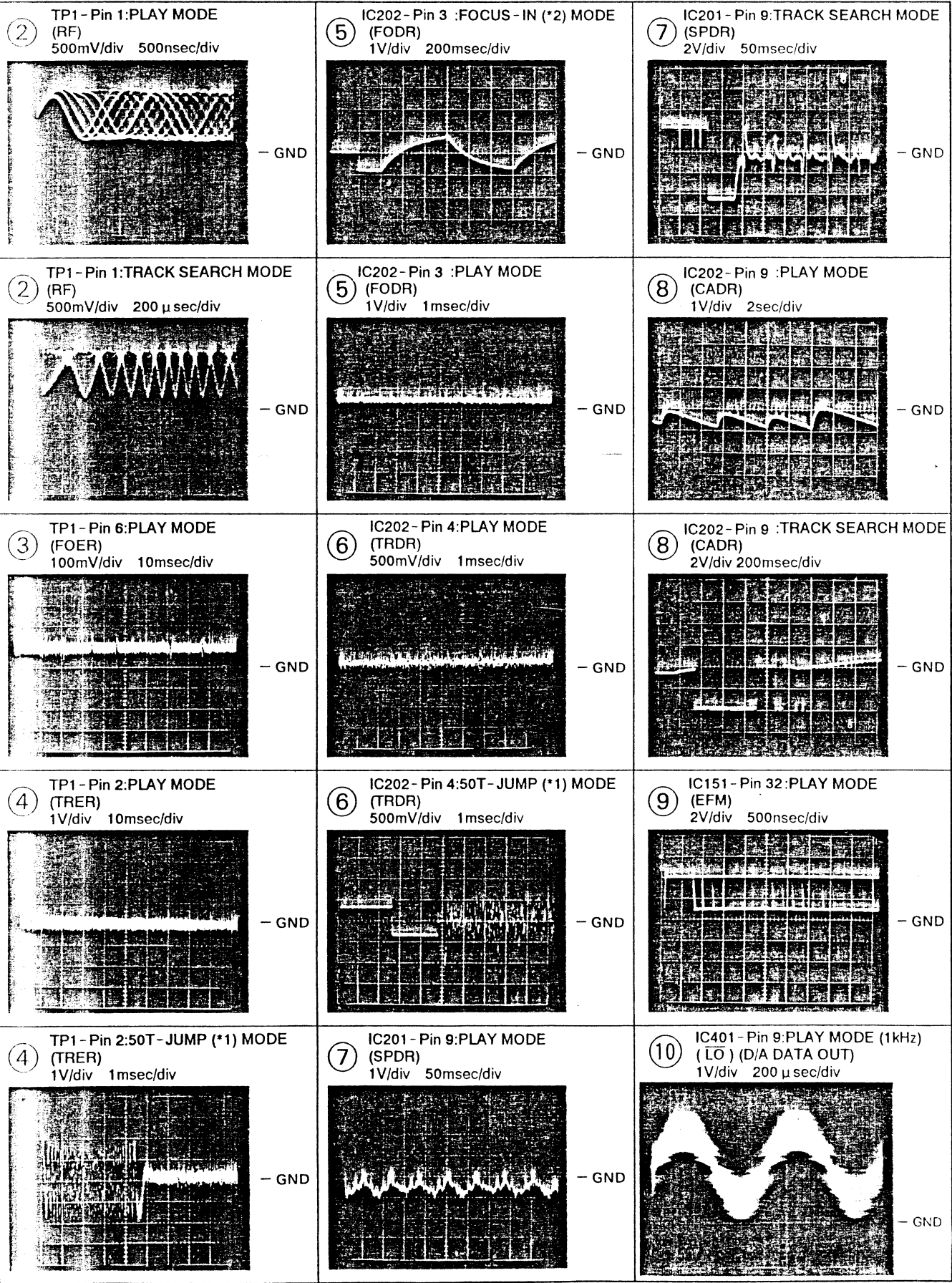
5. SCHEMATIC DIAGRAM

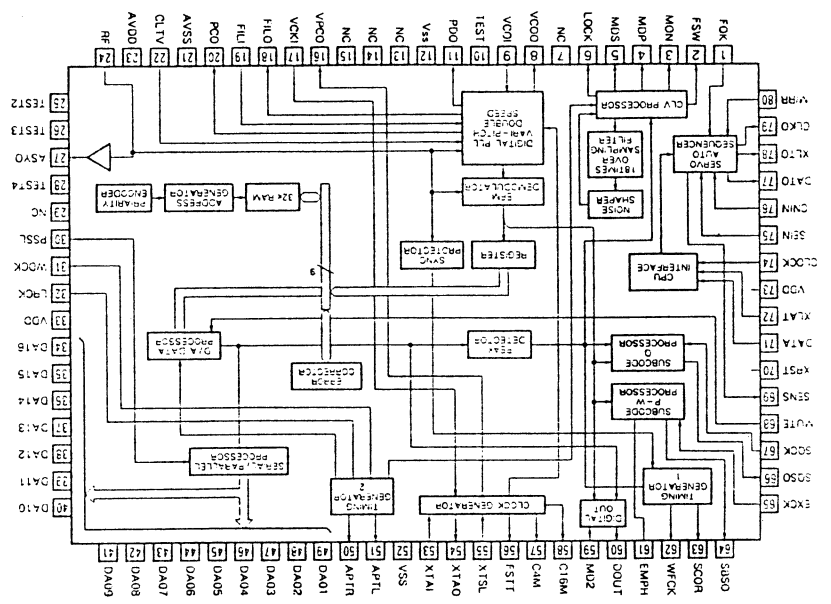
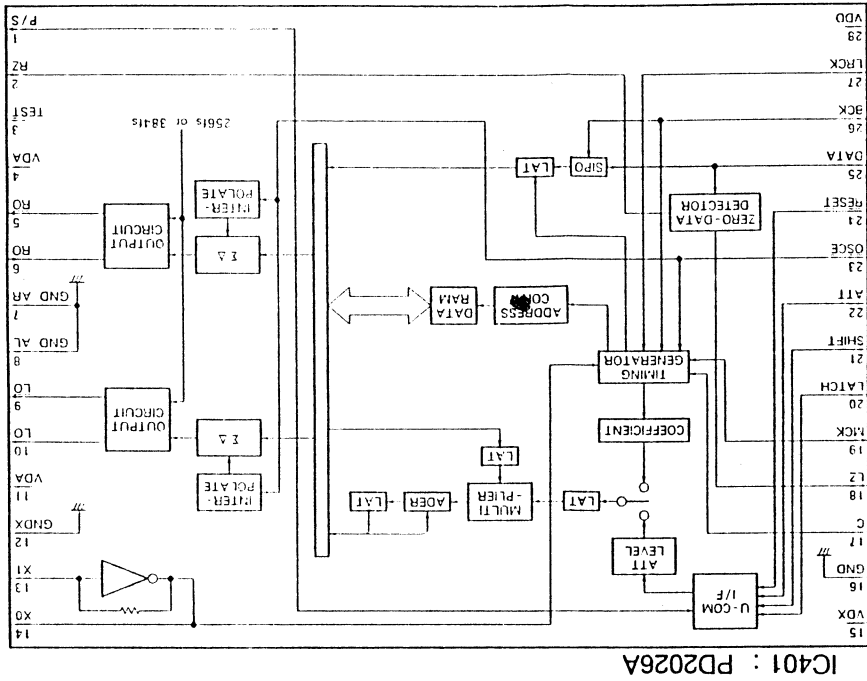
5.1 Waveforms

Note: The encircled numbers denote measuring points in the schematic diagram.

*1 50T-JUMP: After switching to the pause mode, press the manual search key.
*2 FOCUS-IN: Press the key without loading a disc.

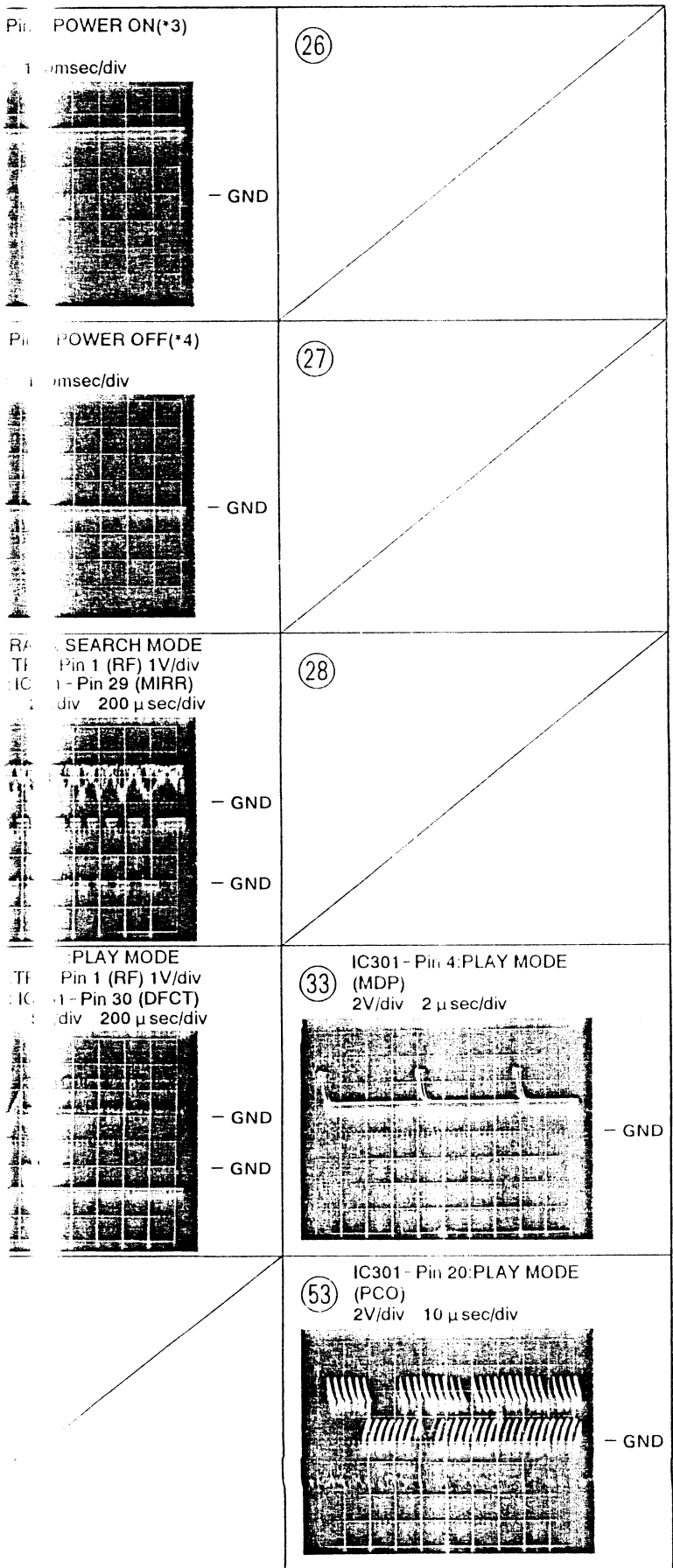
*3 POWER ON: Plug AC cord into AC wall socket.
*4 POWER OFF: Unplug AC cord from AC wall socket.





IC301: CXD2500AQ

● IC BLOCK DIAGRAMS



1. RESISTORS :
Indicated in Ω , 1/4W, 1/6W and 1/8W, ± 5% tolerance unless otherwise noted k ; k Ω , M, M Ω , (F) ; ± 1% , (G) ; ± 2% , (K) ; ± 10% , (M) ; ± 20% tolerance.

2. CAPACITORS :
Indicated in capacity (μ F) / voltage(V)unless otherwise noted p ; pF. Indication without voltage is 50V except electrolytic capacitor.

3. VOLTAGE, CURRENT :
□ : DC voltage (V) at play state.
⇔ mA : DC current at play state.
Value in () is DC current at stop state.

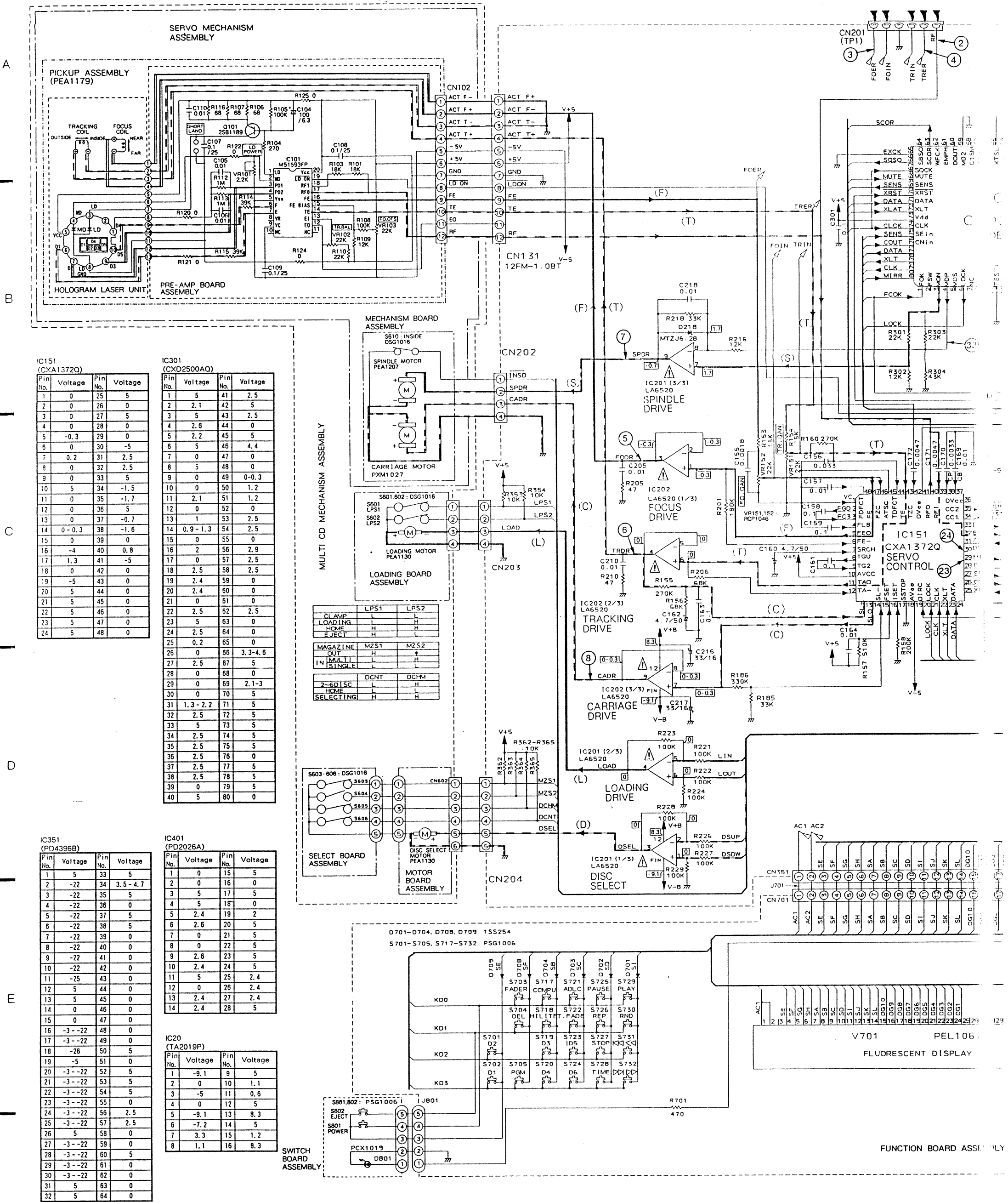
4. OTHERS :
→ : Signal route.
○ : Adjusting point.
The ⊥ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
※ marked capacitors and resistors have parts numbers.

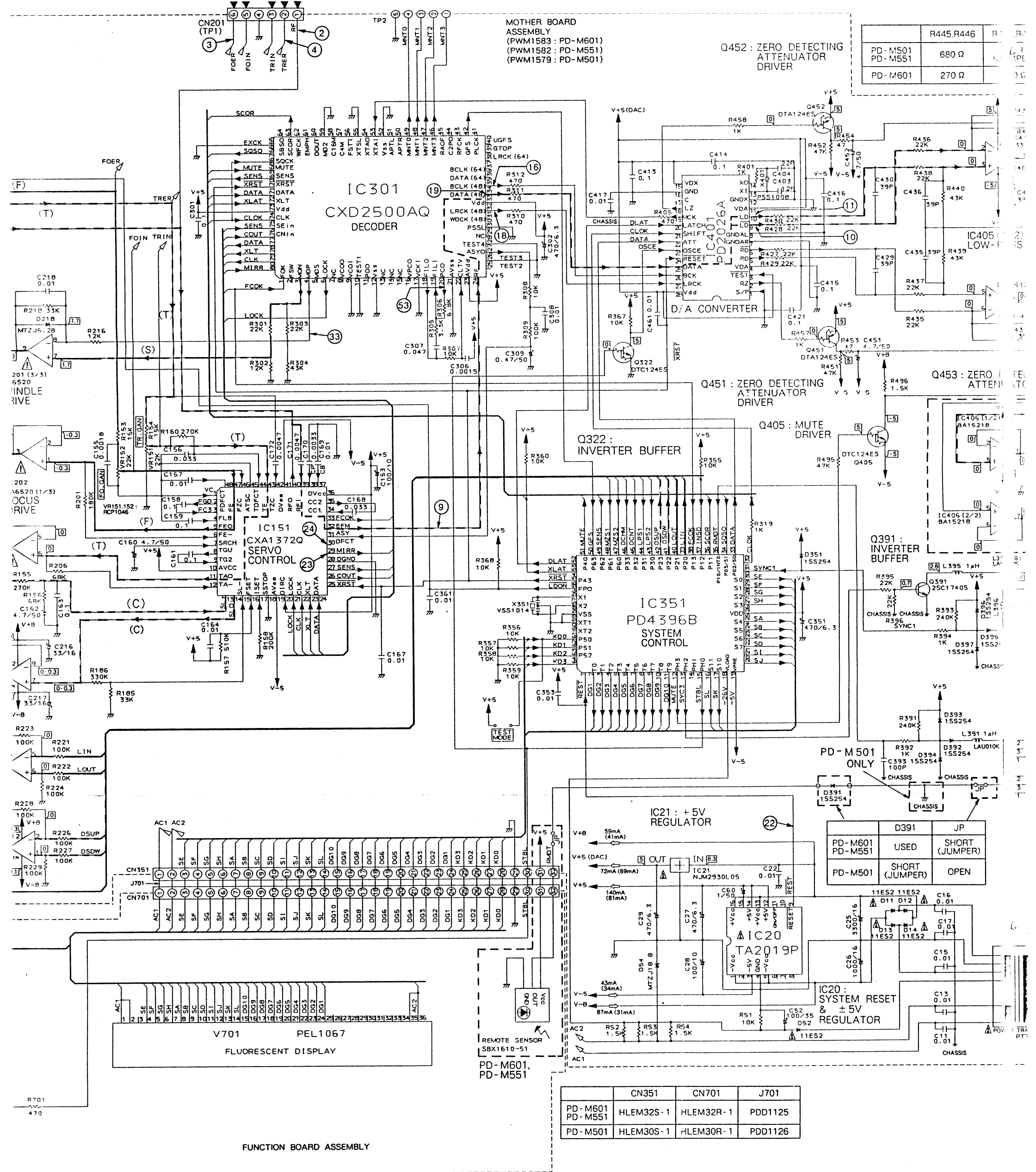
This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

5. SWITCHES : (The underlined indicates the switch position)

- LOADING BOARD ASSEMBLY
S601 : LPS1
S602 : LPS2
- SELECT BOARD ASSEMBLY
S603 : MZS1
S604 : MZS2
S605 : DCHM
S606 : DCNT
- MECHANISM BOARD ASSEMBLY
S610 : INSIDE
- FUNCTION BOARD ASSEMBLY
S701 : DISC2
S702 : DISC1
S703 : AUTO FADER
S704 : DELETE
S705 : PROGRAM
S717 : COMPU PGM EDIT
S718 : HI - LITE SCAN
S719 : DISC 3
S720 : DISC 4
S721 : ADLC
S722 : TIME FADE EDIT
S723 : DISC 5
S724 : DISC 6
S725 : || (PAUSE)
S726 : REPEAT
S727 : ■ (STOP)
S728 : TIME
S729 : ► (PLAY)
S730 : RANDOM PLAY
S731 : ◀◀ ◀◀ (TRACK/MANUAL SEARCH)
S732 : ▶▶ ▶▶ (TRACK/MANUAL SEARCH)

5.2 SCHEMATIC DIAGRAM



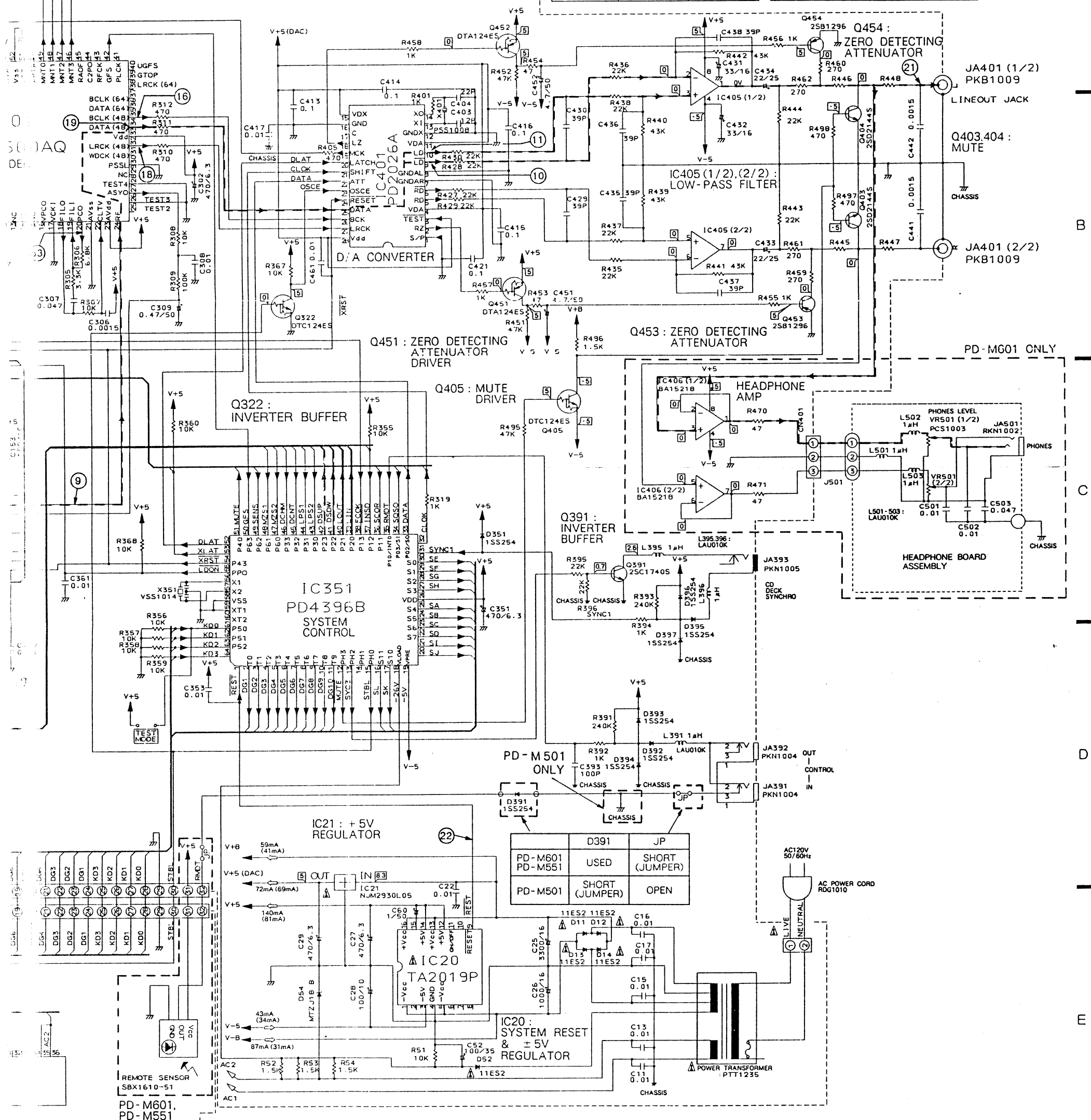


MOTHER BOARD
ASSEMBLY
(PWM1583: PD-M601)
(PWM1582: PD-M551)
(PWM1579: PD-M501)

Q452: ZERO DETECTING
ATTENUATOR
DRIVER

	R445, R446	R447, R448
PD-M501	680 Ω	SHORT (JUMPER)
PD-M601	270 Ω	470 Ω

	C433, C434	IC405
PD-M601	PCH1107	NJM4565D-D
PD-M501 PD-M551	CEAS220M25	NJM4558D-D



PD-M601,
PD-M551

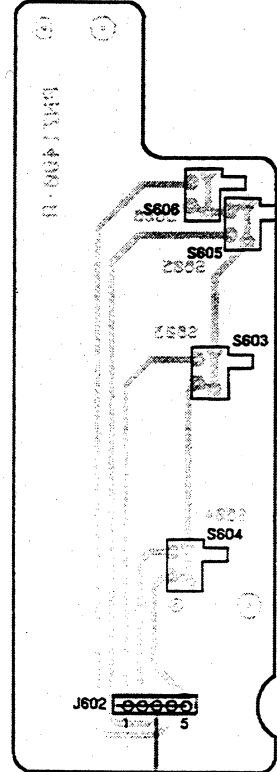
	CN351	CN701	J701
PD-M601 PD-M551	HLEM32S-1	HLEM32R-1	PDD1125
PD-M501	HLEM30S-1	HLEM30R-1	PDD1126

- : Signal Route
- (F) : Focus Servo Loop Line
- (L) : Loading Motor Route
- (T) : Tracking Servo Loop Line
- (S) : Spindle Motor Route
- (C) : Carriage Motor Route
- (D) : Disc Select Motor Route
- > : Measurement Point

6. P.C.BOARDS CONNECTION DIAGRAM

MOTHER BOARD ASSEMBLY
(PWM1583 : PD-M601)
(PWM1582 : PD-M551)
(PWM1579 : PD-M501)

SELECT BOARD ASSEMBLY



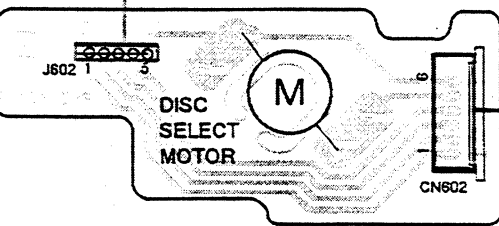
IC151 (CX1372Q)

Pin No.	Voltage	Pin No.	Voltage
1	0	25	5
2	0	26	0
3	0	27	5
4	0	28	0
5	-0.3	29	0
6	0	30	-5
7	0.2	31	2.5
8	0	32	2.5
9	0	33	5
10	5	34	-1.5
11	0	35	-1.7
12	0	36	5
13	0	37	-0.7
14	0-0.3	38	-1.5
15	0	39	0
16	-4	40	0.8
17	1.3	41	-5
18	0	42	0
19	-5	43	0
20	5	44	0
21	5	45	0
22	5	46	0
23	5	47	0
24	5	48	0

IC20 (TA2019P)

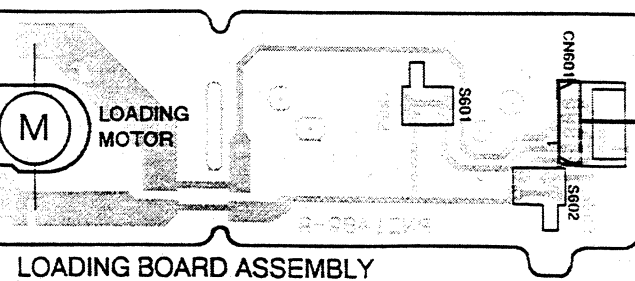
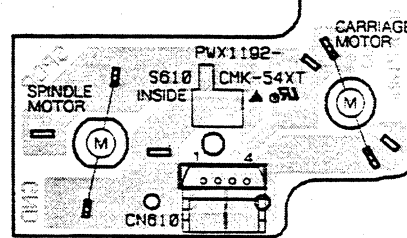
Pin No.	Voltage	Pin No.	Voltage
1	-9.1	9	5
2	0	10	1.1
3	-5	11	0.5
4	0	12	5
5	-9.1	13	8.3
6	-7.2	14	5
7	3.3	15	1.2
8	1.1	16	8.3

PICKUP ASSEMBLY (PEA1179)

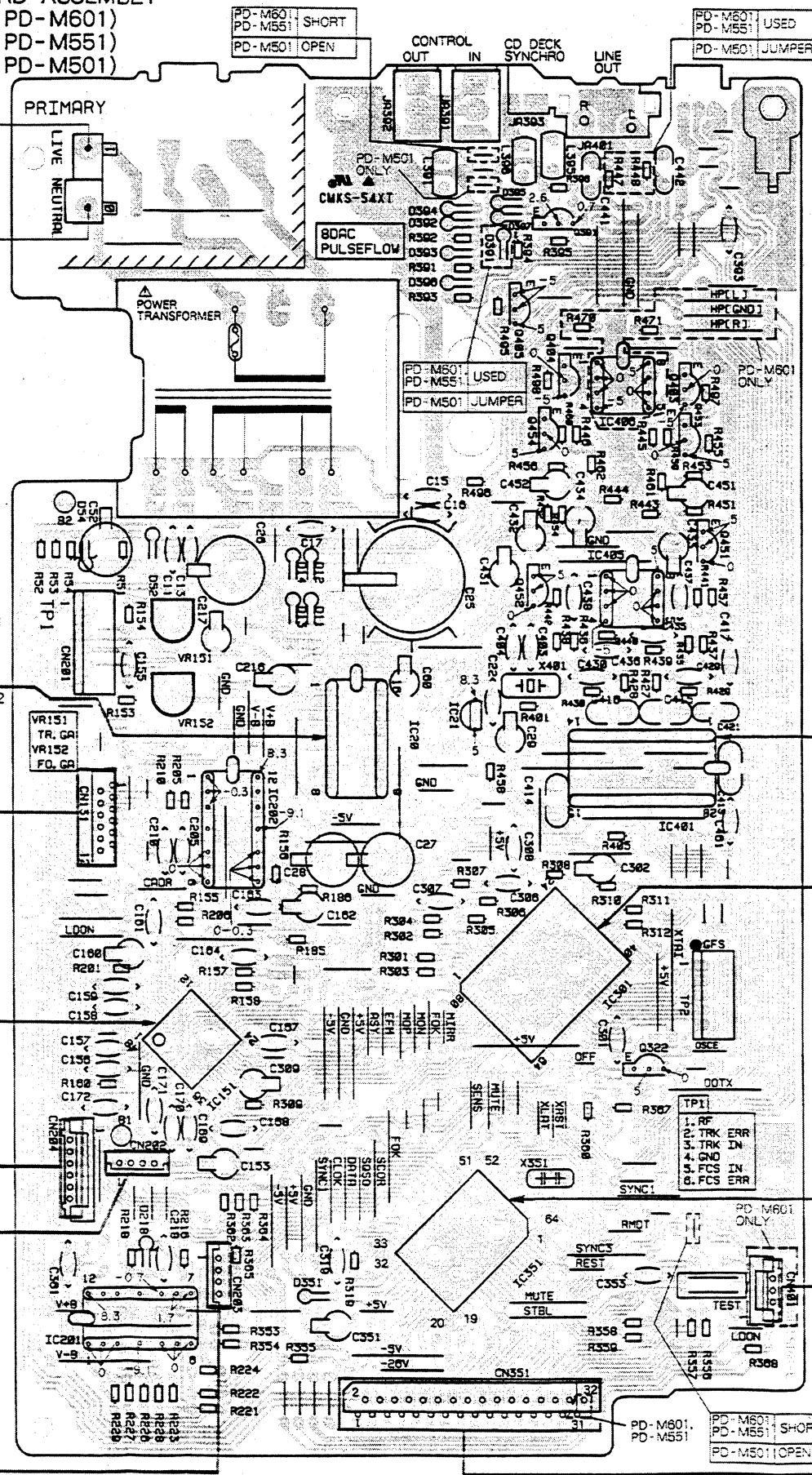


MOTOR BOARD ASSEMBLY

MECHANISM BOARD ASSEMBLY



LOADING BOARD ASSEMBLY



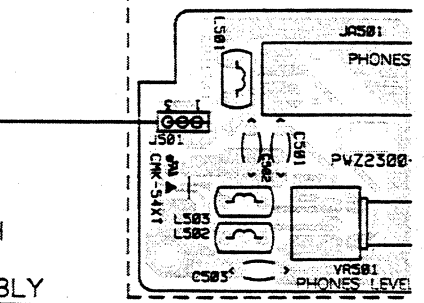
IC401 (PD2026A)

Pin No.	Voltage	Pin No.	Voltage
1	0	15	5
2	0	16	0
3	5	17	5
4	5	18	0
5	2.4	19	2
6	2.5	20	5
7	0	21	5
8	0	22	5
9	2.5	23	5
10	2.4	24	5
11	5	25	2.4
12	0	26	2.4
13	2.4	27	2.4
14	2.4	28	5

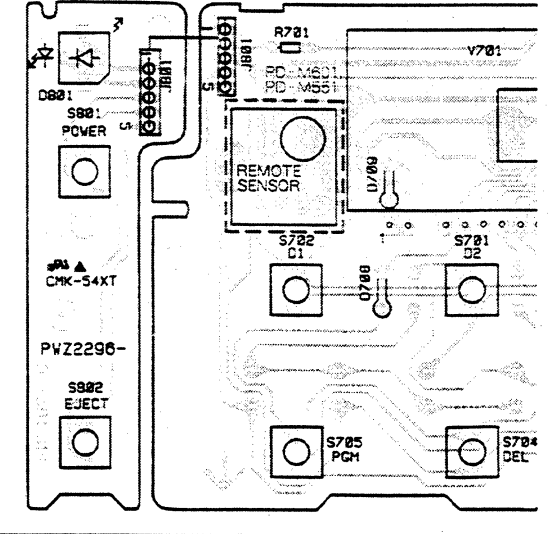
IC351 (PD4396B)

Pin No.	Voltage	Pin No.	Voltage
1	5	33	5
2	-22	34	3.5
3	-22	35	5
4	-22	36	5
5	-22	37	5
6	-22	38	5
7	-22	39	0
8	-22	40	0
9	-22	41	0
10	-22	42	0
11	-25	43	0
12	5	44	0
13	5	45	0
14	0	46	0
15	0	47	0
16	-3	48	0
17	-3	49	0
18	-25	50	5
19	-5	51	0
20	-5	52	5
21	-3	53	5
22	-3	54	5
23	-3	55	0
24	-3	56	2
25	-3	57	2
26	5	58	0
27	-3	59	0
28	-3	60	5
29	-3	61	0
30	-3	62	0
31	5	63	0
32	5	64	0

HEADPHONE BOARD ASSEMBLY



SWITCH BOARD ASSEMBLY

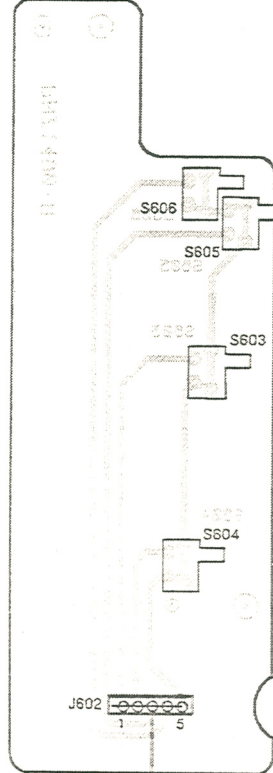


6. P.C.BOARDS CONNECTION DIAGRAM

MOTHER BOARD ASSEMBLY

(PWM1583 : PD-M601)
(PWM1582 : PD-M551)
(PWM1579 : PD-M501)

SELECT BOARD ASSEMBLY



IC151
(CX41372Q)

Pin No.	Voltage	Pin No.	Voltage
1	0	25	5
2	0	26	0
3	0	27	5
4	0	28	0
5	-0.3	29	0
6	0	30	-5
7	0.2	31	2.5
8	0	32	2.5
9	0	33	5
10	5	34	-1.5
11	0	35	-1.7
12	0	36	5
13	0	37	-0.7
14	0-0.3	38	-1.5
15	0	39	0
16	-4	40	0.8
17	1.3	41	-5
18	0	42	0
19	-3	43	0
20	5	44	0
21	5	45	0
22	5	46	0
23	5	47	0
24	5	48	0

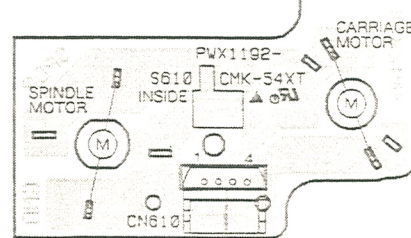
IC20
(TA2019P)

Pin No.	Voltage	Pin No.	Voltage
1	-5.1	9	5
2	0	10	1.1
3	-5	11	0.5
4	0	12	5
5	-5.1	13	5.3
6	-7.2	14	5
7	0.3	15	1.2
8	1.1	16	5.3

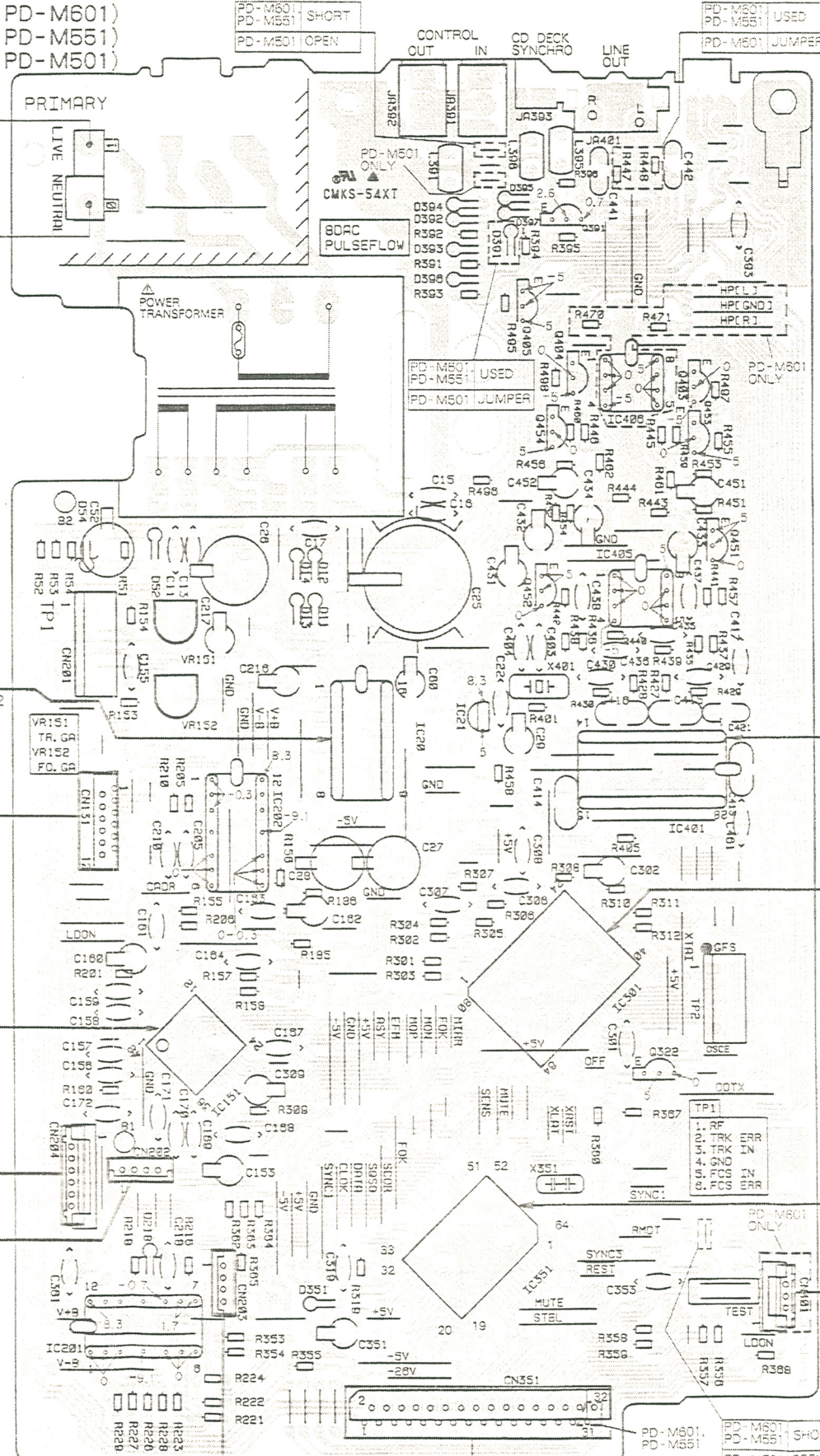
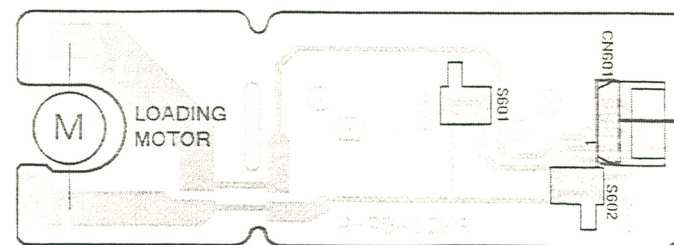
PICKUP ASSEMBLY (PEA1179)

MOTOR BOARD ASSEMBLY

MECHANISM BOARD ASSEMBLY



LOADING BOARD ASSEMBLY



IC401
(PD2026A)

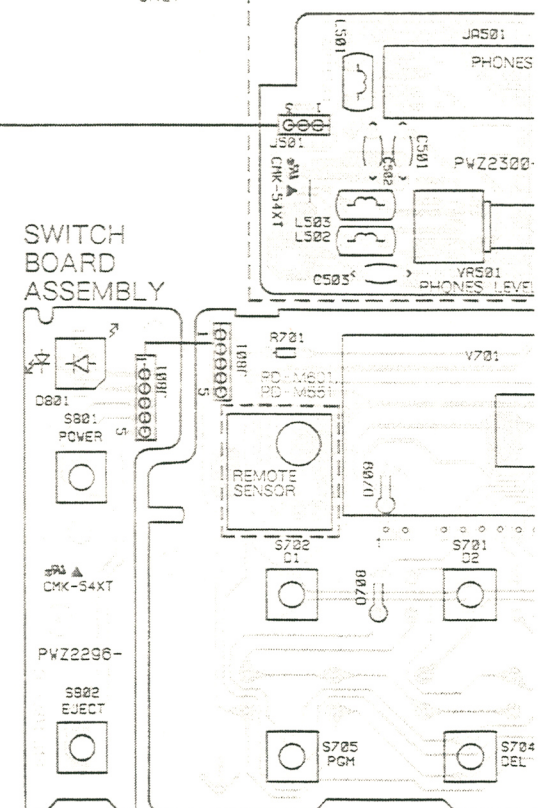
Pin No.	Voltage	Pin No.	Voltage
1	0	15	5
2	0	16	0
3	5	17	5
4	5	18	0
5	2.4	19	2
6	2.6	20	5
7	0	21	5
8	0	22	5
9	2.5	23	5
10	2.4	24	5
11	5	25	2.4
12	5	26	2.4
13	2.4	27	2.4
14	2.4	28	5

IC351
(PD4368B)

Pin No.	Voltage	Pin No.	Voltage
1	5	33	5
2	-22	34	3.5
3	-22	35	5
4	-22	36	5
5	-22	37	5
6	-22	38	5
7	-22	39	5
8	-22	40	5
9	-22	41	5
10	-22	42	5
11	-25	43	5
12	5	44	5
13	5	45	5
14	0	46	5
15	0	47	5
16	-3	48	5
17	-3	49	5
18	-22	50	5
19	-5	51	0
20	-3	52	5
21	-3	53	5
22	-3	54	5
23	-3	55	5
24	-3	56	5
25	-3	57	5
26	5	58	5
27	-3	59	5
28	-3	60	5
29	-3	61	5
30	-3	62	5
31	5	63	5
32	5	64	5

HEADPHONE BOARD ASSEMBLY

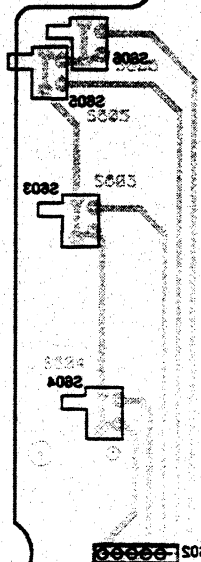
SWITCH BOARD ASSEMBLY



This P. C. B. connection diagram is viewed from the foil side.

SELECT BOARD ASSEMBLY

PN21400-D



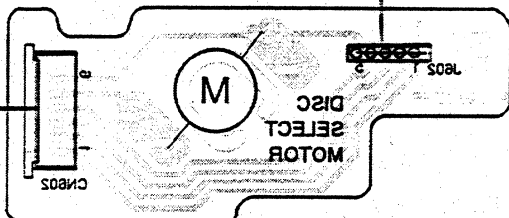
A

B

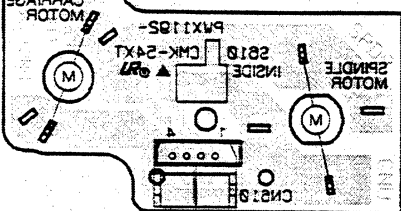
C

D

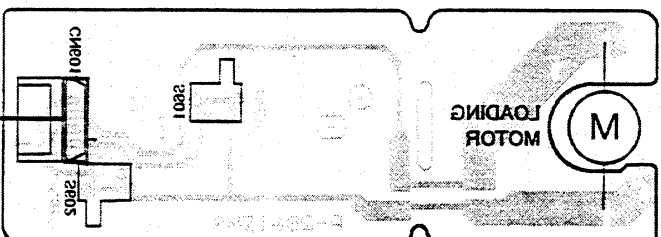
MOTOR BOARD ASSEMBLY



MECHANISM BOARD ASSEMBLY



LOADING BOARD ASSEMBLY



IC121 (CX13750)

Pin	Volts	Pin	Volts
1	0	13	0
2	0	14	0
3	0	15	0
4	0	16	0
5	0	17	0
6	0	18	0
7	0	19	0
8	0	20	0
9	0	21	0
10	0	22	0
11	0	23	0
12	0	24	0
13	0	25	0
14	0	26	0
15	0	27	0
16	0	28	0
17	0	29	0
18	0	30	0
19	0	31	0
20	0	32	0
21	0	33	0
22	0	34	0
23	0	35	0
24	0	36	0
25	0	37	0
26	0	38	0
27	0	39	0
28	0	40	0
29	0	41	0
30	0	42	0
31	0	43	0
32	0	44	0
33	0	45	0
34	0	46	0
35	0	47	0
36	0	48	0
37	0	49	0
38	0	50	0
39	0	51	0
40	0	52	0
41	0	53	0
42	0	54	0
43	0	55	0
44	0	56	0
45	0	57	0
46	0	58	0
47	0	59	0
48	0	60	0
49	0	61	0
50	0	62	0
51	0	63	0
52	0	64	0
53	0	65	0
54	0	66	0
55	0	67	0
56	0	68	0
57	0	69	0
58	0	70	0
59	0	71	0
60	0	72	0
61	0	73	0
62	0	74	0
63	0	75	0
64	0	76	0
65	0	77	0
66	0	78	0
67	0	79	0
68	0	80	0
69	0	81	0
70	0	82	0
71	0	83	0
72	0	84	0
73	0	85	0
74	0	86	0
75	0	87	0
76	0	88	0
77	0	89	0
78	0	90	0
79	0	91	0
80	0	92	0
81	0	93	0
82	0	94	0
83	0	95	0
84	0	96	0
85	0	97	0
86	0	98	0
87	0	99	0
88	0	100	0

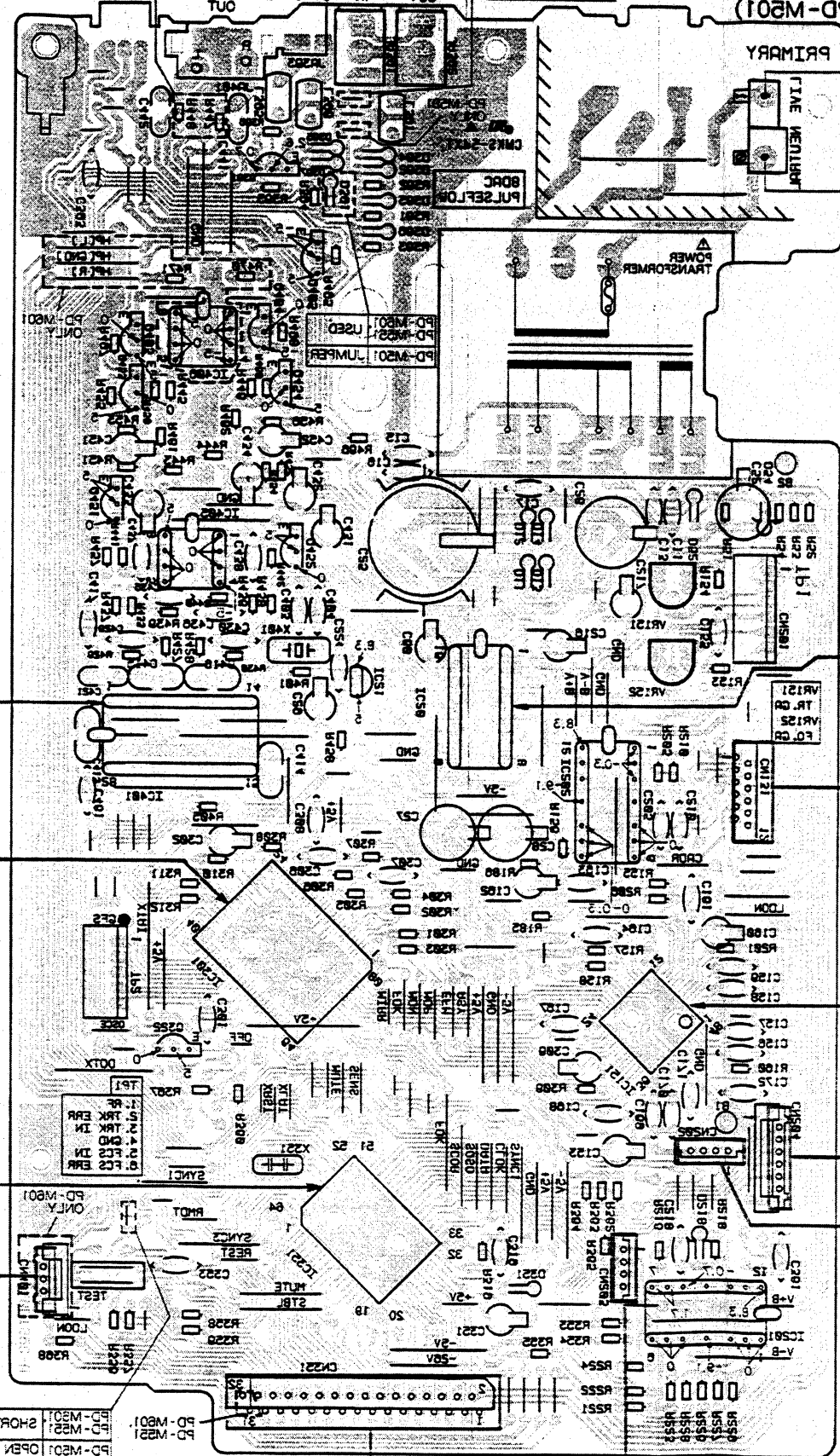
IC200 (TAS0100)

Pin	Volts	Pin	Volts
1	0	13	0
2	0	14	0
3	0	15	0
4	0	16	0
5	0	17	0
6	0	18	0
7	0	19	0
8	0	20	0
9	0	21	0
10	0	22	0
11	0	23	0
12	0	24	0
13	0	25	0
14	0	26	0
15	0	27	0
16	0	28	0
17	0	29	0
18	0	30	0
19	0	31	0
20	0	32	0
21	0	33	0
22	0	34	0
23	0	35	0
24	0	36	0
25	0	37	0
26	0	38	0
27	0	39	0
28	0	40	0
29	0	41	0
30	0	42	0
31	0	43	0
32	0	44	0
33	0	45	0
34	0	46	0
35	0	47	0
36	0	48	0
37	0	49	0
38	0	50	0
39	0	51	0
40	0	52	0
41	0	53	0
42	0	54	0
43	0	55	0
44	0	56	0
45	0	57	0
46	0	58	0
47	0	59	0
48	0	60	0
49	0	61	0
50	0	62	0
51	0	63	0
52	0	64	0
53	0	65	0
54	0	66	0
55	0	67	0
56	0	68	0
57	0	69	0
58	0	70	0
59	0	71	0
60	0	72	0
61	0	73	0
62	0	74	0
63	0	75	0
64	0	76	0
65	0	77	0
66	0	78	0
67	0	79	0
68	0	80	0
69	0	81	0
70	0	82	0
71	0	83	0
72	0	84	0
73	0	85	0
74	0	86	0
75	0	87	0
76	0	88	0
77	0	89	0
78	0	90	0
79	0	91	0
80	0	92	0
81	0	93	0
82	0	94	0
83	0	95	0
84	0	96	0
85	0	97	0
86	0	98	0
87	0	99	0
88	0	100	0

PICKUP ASSEMBLY (PEA1179)

MOTHER BOARD ASSEMBLY
(PWM1583: PD-M801)
(PWM1585: PD-M521)
(PWM1579: PD-M501)

PD-M801 OPEN
PD-M801 SHORT
PD-M521 USED
PD-M501 NUMBER

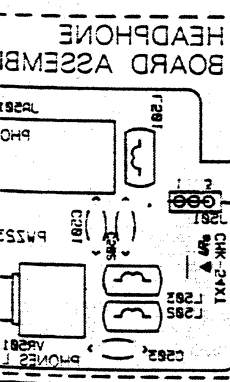
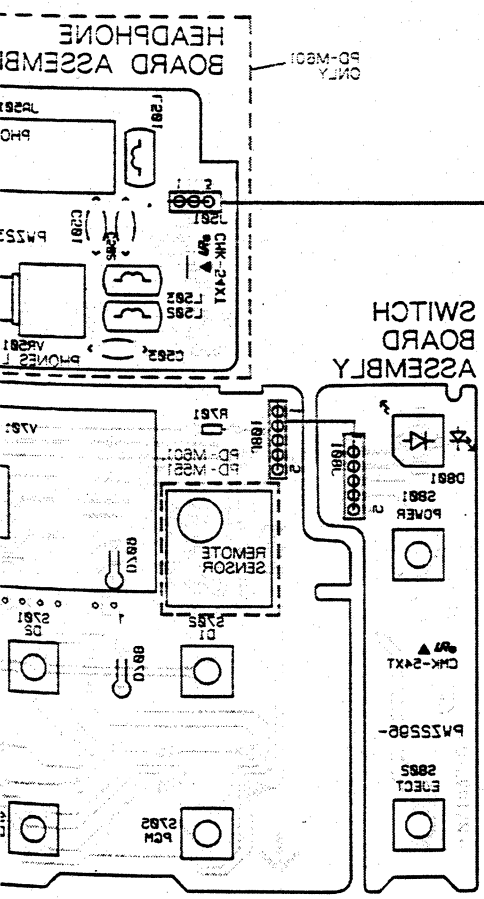


IC401 (PD5058A)

Pin	Volts	Pin	Volts
1	0	13	0
2	0	14	0
3	0	15	0
4	0	16	0
5	0	17	0
6	0	18	0
7	0	19	0
8	0	20	0
9	0	21	0
10	0	22	0
11	0	23	0
12	0	24	0
13	0	25	0
14	0	26	0
15	0	27	0
16	0	28	0
17	0	29	0
18	0	30	0
19	0	31	0
20	0	32	0
21	0	33	0
22	0	34	0
23	0	35	0
24	0	36	0
25	0	37	0
26	0	38	0
27	0	39	0
28	0	40	0
29	0	41	0
30	0	42	0
31	0	43	0
32	0	44	0
33	0	45	0
34	0	46	0
35	0	47	0
36	0	48	0
37	0	49	0
38	0	50	0
39	0	51	0
40	0	52	0
41	0	53	0
42	0	54	0
43	0	55	0
44	0	56	0
45	0	57	0
46	0	58	0
47	0	59	0
48	0	60	0
49	0	61	0
50	0	62	0
51	0	63	0
52	0	64	0
53	0	65	0
54	0	66	0
55	0	67	0
56	0	68	0
57	0	69	0
58	0	70	0
59	0	71	0
60	0	72	0
61	0	73	0
62	0	74	0
63	0	75	0
64	0	76	0
65	0	77	0
66	0	78	0
67	0	79	0
68	0	80	0
69	0	81	0
70	0	82	0
71	0	83	0
72	0	84	0
73	0	85	0
74	0	86	0
75	0	87	0
76	0	88	0
77	0	89	0
78	0	90	0
79	0	91	0
80	0	92	0
81	0	93	0
82	0	94	0
83	0	95	0
84	0	96	0
85	0	97	0
86	0	98	0
87	0	99	0
88	0	100	0

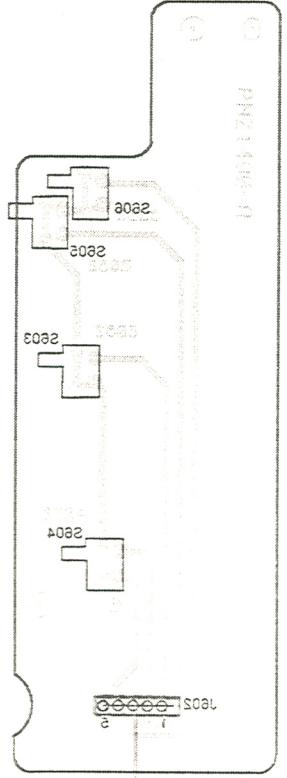
IC381 (PD5058B)

Pin	Volts	Pin	Volts
1	0	13	0
2	0	14	0
3	0	15	0
4	0	16	0
5	0	17	0
6	0	18	0
7	0	19	0
8	0	20	0
9	0	21	0
10	0	22	0
11	0	23	0
12	0	24	0
13	0	25	0
14	0	26	0
15	0	27	0
16	0	28	0
17	0	29	0
18	0	30	0
19	0	31	0
20	0	32	0
21	0	33	0
22	0	34	0
23	0	35	0
24	0	36	0
25	0	37	0
26	0	38	0
27	0	39	0
28	0	40	0
29	0	41	0
30	0	42	0
31	0	43	0
32	0	44	0
33	0	45	0
34	0	46	0
35	0	47	0
36	0	48	0
37	0	49	0
38	0	50	0
39	0	51	0
40	0	52	0
41	0	53	0
42	0	54	0
43	0	55	0
44	0	56	0
45	0	57	0
46	0	58	0
47	0	59	0
48	0	60	0
49	0	61	0
50	0	62	0
51	0	63	0
52	0	64	0
53	0	65	0
54	0	66	0
55	0	67	0
56	0	68	0
57	0	69	0
58	0	70	0
59	0	71	0
60	0	72	0
61	0	73	0
62	0	74	0
63	0	75	0
64	0	76	0
65	0	77	0
66	0	78	0
67	0	79	0
68	0	80	0
69	0	81	0
70	0	82	0
71	0	83	0
72	0	84	0
73	0	85	0
74	0	86	0
75	0	87	0
76	0	88	0
77	0	89	0
78	0	90	0
79	0	91	0
80	0	92	0
81	0	93	0
82	0	94	0
83	0	95	0
84	0	96	0
85	0	97	0
86	0	98	0
87	0	99	0
88	0	100	0

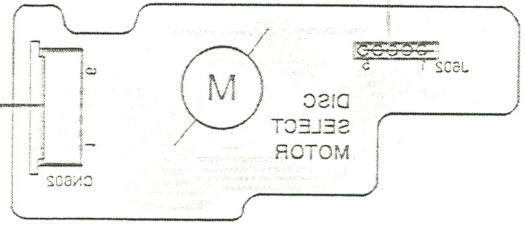


A
B
C
D

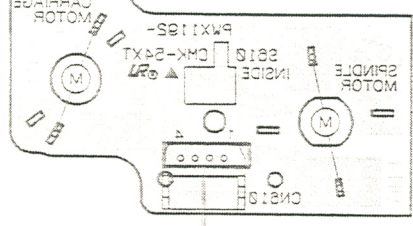
SELECT BOARD ASSEMBLY



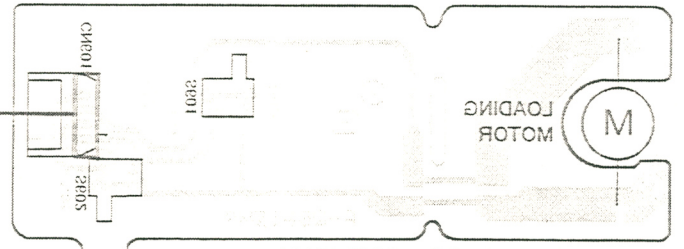
MOTOR BOARD ASSEMBLY



MECHANISM BOARD ASSEMBLY



LOADING BOARD ASSEMBLY



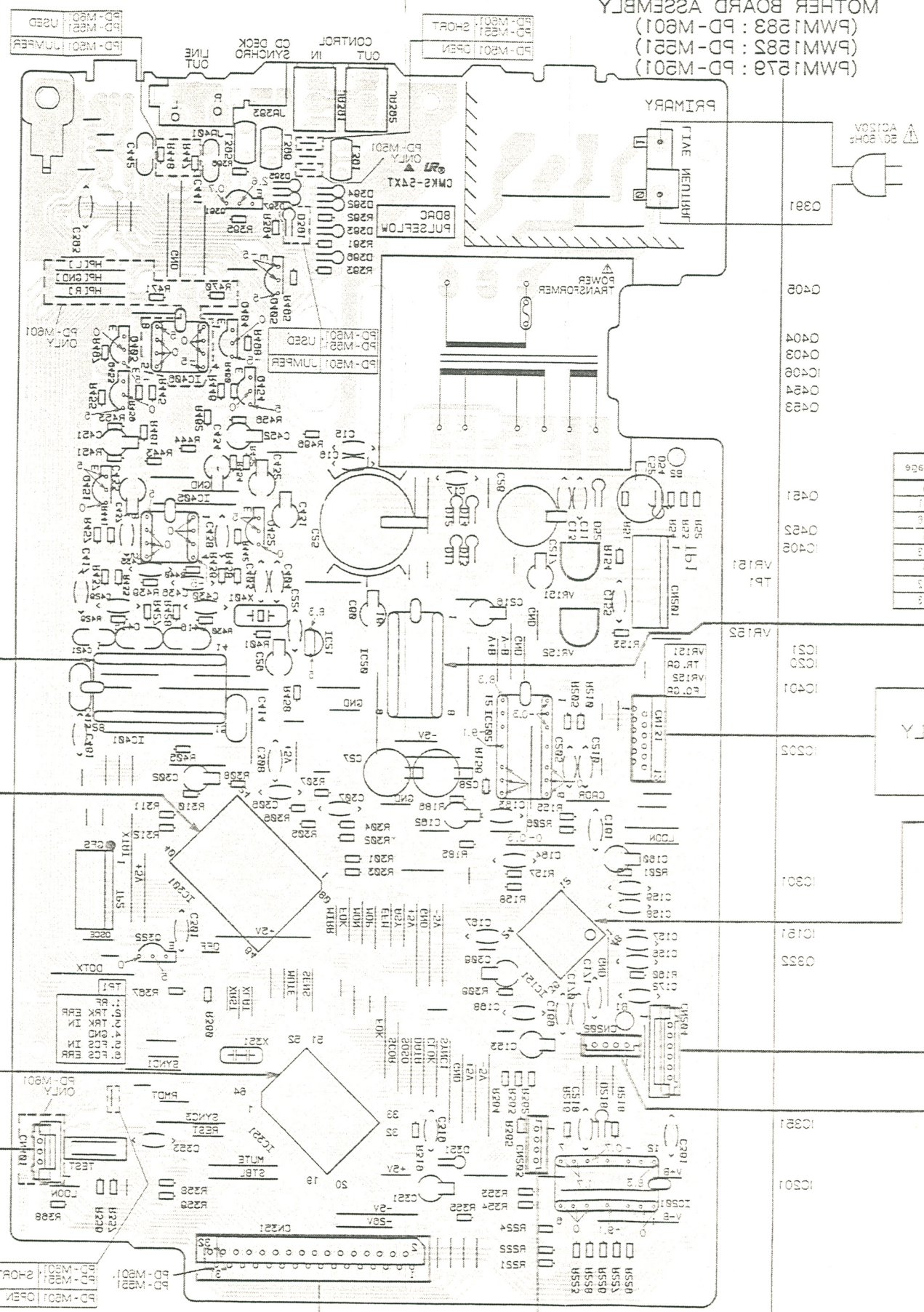
PICKUP ASSEMBLY (PWA1173)

Pin	Volts	Pin	Volts
1	0	11	0
2	0	12	0
3	0	13	0
4	0	14	0
5	0	15	0
6	0	16	0
7	0	17	0
8	0	18	0
9	0	19	0
10	0	20	0
11	0	21	0
12	0	22	0
13	0	23	0
14	0	24	0
15	0	25	0
16	0	26	0
17	0	27	0
18	0	28	0
19	0	29	0
20	0	30	0
21	0	31	0
22	0	32	0
23	0	33	0
24	0	34	0
25	0	35	0
26	0	36	0
27	0	37	0
28	0	38	0
29	0	39	0
30	0	40	0
31	0	41	0
32	0	42	0
33	0	43	0
34	0	44	0
35	0	45	0
36	0	46	0
37	0	47	0
38	0	48	0
39	0	49	0
40	0	50	0

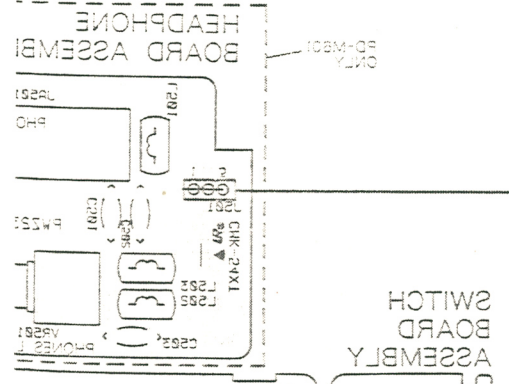
Pin	Volts	Pin	Volts
1	0	11	0
2	0	12	0
3	0	13	0
4	0	14	0
5	0	15	0
6	0	16	0
7	0	17	0
8	0	18	0
9	0	19	0
10	0	20	0
11	0	21	0
12	0	22	0
13	0	23	0
14	0	24	0
15	0	25	0
16	0	26	0
17	0	27	0
18	0	28	0
19	0	29	0
20	0	30	0
21	0	31	0
22	0	32	0
23	0	33	0
24	0	34	0
25	0	35	0
26	0	36	0
27	0	37	0
28	0	38	0
29	0	39	0
30	0	40	0
31	0	41	0
32	0	42	0
33	0	43	0
34	0	44	0
35	0	45	0
36	0	46	0
37	0	47	0
38	0	48	0
39	0	49	0
40	0	50	0

This P.C.B. connection diagram is viewed from the foil side.

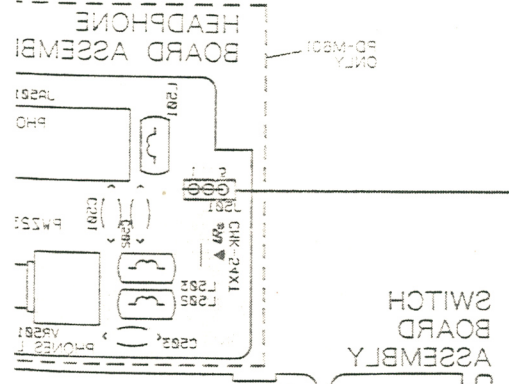
MOTHER BOARD ASSEMBLY
(PWA158 : PD-M801)
(PWA158 : PD-M801)
(PWA158 : PD-M801)



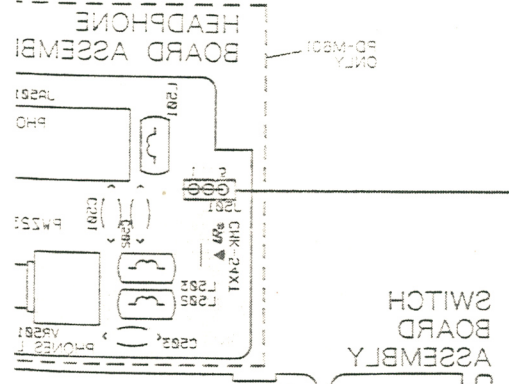
BOARD ASSEMBLY SWITCH



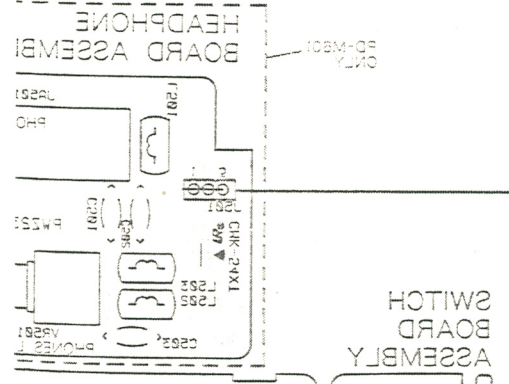
BOARD ASSEMBLY HEADPHONE

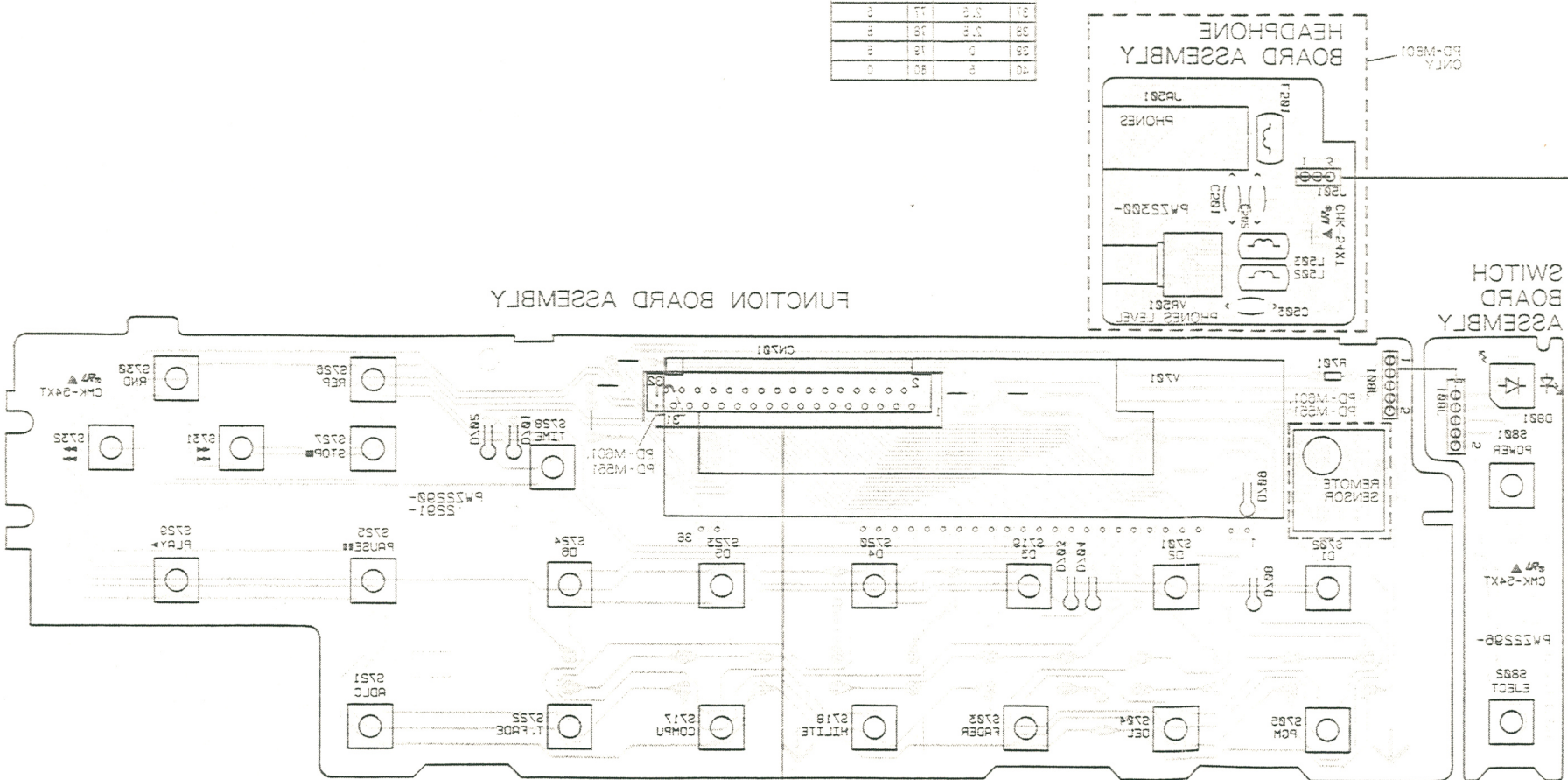


BOARD ASSEMBLY REMOTE



BOARD ASSEMBLY POWER





7. PCB PARTS LIST

NOTES:

- Part without part number cannot be supplied.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits(any digit apart from 0), such as 560 ohm and 47k ohm(tolerance is shown by J=5%, and K=10%).

560 Ω 56 × 10¹ 561 RD1/8PM 561J

47k Ω 47 × 10³ 473 RD1/4PS 473J

0.5 Ω 0R5 RN2H 0R5K

1 Ω 010 RSIP 010K

Ex.2 When there are 3 effective digits(such as in high precision metal film resistors).

5.62k Ω 562 × 10¹ 5621 RN1/4SR 5621F

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST OF ASSEMBLIES				CAPACITORS			
⊙		Mother board assembly	PWM1583	C11, 13	CERAMIC CAPACITOR	CKCYF103Z50	
		Motor board assembly		C15	CERAMIC CAPACITOR	CKCYF103Z50	
		Mechanism board assembly		C153	ELECTR. CAPACITOR	CEAS101M10	
		Loading board assembly		C155	CERAMIC CAPACITOR	CKCYB182K50	
		Select board assembly		C156	CERAMIC CAPACITOR	CGCYX333K25	
⊙		Sub board assembly	PWX1224	C157	CERAMIC CAPACITOR	CGCYX103K25	
		└ Function board assembly		C158, 159	CERAMIC CAPACITOR	CGCYX104K25	
		└ Switch board assembly		C16	CERAMIC CAPACITOR	CKCYF103Z50	
		└ Headphone board assembly		C160	ELECTR. CAPACITOR	CEAS4R7M50	
				C161	CERAMIC CAPACITOR	CGCYX104K25	
⊙ MOTHER BOARD ASSEMBLY (PWM1583)				C162	ELECTR. CAPACITOR	CEAS4R7M50	
SEMICONDUCTORS				C163	CERAMIC CAPACITOR	CGCYX104K25	
	IC151	SERVO IC	CXA1372Q	C164	CERAMIC CAPACITOR	CGCYX103K25	
Δ	IC20	REGULATOR IC	TA2019P	C167	CERAMIC CAPACITOR	CKCYF103Z50	
Δ	IC201, 202	POWER OP-AMP, IC	LA6520	C168	CERAMIC CAPACITOR	CGCYX333K25	
	IC21	REGULATOR, IC	NJM2930L05	C169	CERAMIC CAPACITOR	CGCYX103K25	
	IC301	EFM DEMODULATION IC	CXD2500AQ	C17	CERAMIC CAPACITOR	CKCYF103Z50	
	IC351	MICROCOMPUTER, IC	PD4396B	C170	CERAMIC CAPACITOR	CKCYB332K50	
	IC401	D/A CONVERTER, IC	PD2026A	C171, 172	CERAMIC CAPACITOR	CKCYB472K50	
	IC405	OP-AMP IC	NJM4565D-D	C205, 210	CERAMIC CAPACITOR	CKCYF103Z50	
	IC406	OP-AMP IC	BA15218	C216, 217	ELECTR. CAPACITOR	CEAS3 30M16	
	Q322	TRANSISTOR	DTC124ES	C218	CERAMIC CAPACITOR	CGCYX103K25	
	Q391	TRANSISTOR	2SC1740S	C22	CERAMIC CAPACITOR	CKCYF103Z50	
	Q403, 404	TRANSISTOR	2SD2144S	C25	ELECTR. CAPACITOR	CEAS3 32M16	
	Q405	TRANSISTOR	DTC124ES	C26	ELECTR. CAPACITOR	CEAS1 02M16	
	Q451, 452	TRANSISTOR	DTA124ES	C27	ELECTROLYTIC CAPACIT	CEAS4 71M6R3	
	Q453, 454	TRANSISTOR	2SB1296	C28	ELECTR. CAPACITOR	CEAS1 01M10	
Δ	D11-14	DIODE	11ES2	C29	ELECTROLYTIC CAPACIT	CEAS4 71M6R3	
	D218	ZENNER DIODE	MTZJ6. 2B	C301	CERAMIC CAPACITOR	CGCYX 104K25	
	D351	DIODE	1SS254	C302	ELECTROLYTIC CAPACIT	CEAS4 71M6R3	
	D391-397	DIODE	1SS254	C306	CERAMIC CAPACITOR	CKCYB 152K50	
Δ	D52	DIODE	11ES2	C307	CERAMIC CAPACITOR	CGCYX 473K25	
	D54	ZENNER DIODE	MTZJ18B	C308	CERAMIC CAPACITOR	CGCYX 103K25	
				C309	ELECTR. CAPACITOR	CEASR 47M50	
				C351	ELECTROLYTIC CAPACIT	CEAS4 71M6R3	
COILS				C353, 361	CERAMIC CAPACITOR	CKCYF 103Z50	
	L391	AXIAL INDUCTOR	LAU010K	C393	CERAMIC CAPACITOR	CCSL 101J50	
	L395, 396	AXIAL INDUCTOR	LAU010K	C403	CERAMIC CAPACITOR	CCCH 120J50	
				C404	CERAMIC CAPACITOR	CCCH 220J50	
				C413-416	FILM CAPACITOR (0.1 μ)	PC10 32	

Mark	No.	Description	Part No.
	C417	CERAMIC CAPACITOR	CKCYF103Z50
	C421	FILM CAPACITOR (0.1 μ)	PCL1032
	C429, 430	CERAMIC CAPACITOR	CCCCH390J50
	C431, 432	ELECTR. CAPACITOR	CEAS330M16
	C433, 434	ALUMINUM (22 μ /25V)	PCH1107
	C435-438	CERAMIC CAPACITOR	CCCCH390J50
	C441, 442	FILM CAPACITOR (0.0015 μ)	PCL1030
	C451, 452	ELECTR. CAPACITOR	CEAS4R7M50
	C461	CERAMIC CAPACITOR	CKCYF103Z50
	C52	ELECTR. CAPACITOR	CEAS101M35
	C60	ELECTR. CAPACITOR	CEAS010M50

RESISTORS

VR151, 152	VR(22k Ω)	RCP1046
OTHER RESISTORS		RD1/6PM□□□J

OTHERS

X351	CERAMIC RESONATOR (4.19MHz)	VSS1014
X401	XTAL RES (OSC) (16.9344MHz)	PSS1008
CN131	CONNECTOR FOR FFC (12P)	12FM-1.0BT
CN351	32P FFC CONNECTOR	HLEM32S-1
JA391, 392	JACK/12V (CONTROL IN, OUT)	PKN1004
JA393	MINI JACK (CD DECK SYNCHRO)	PKN1005
JA401	2P PIN JACK (LINE OUT)	PKB1009

MOTOR BOARD ASSEMBLY

Motor board assembly has not service parts.

MECHANISM BOARD ASSEMBLY
SWITCH

S610	PUSH SWITCH (INSIDE)	DSG1016
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LOADING BOARD ASSEMBLY
SWITCHES

S601, 602	PUSH SWITCH (LPS1, LPS2)	DSG1016
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SELECT BOARD ASSEMBLY
SWITCHES

S603-606	PUSH SWITCH (MZS1, MZS2, DCHM, DCNT)	DSG1016
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Mark	No.	Description	Part No.
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FUNCTION BOARD ASSEMBLY
SEMICONDUCTORS

D701-704	DIODE	ISS254
D708, 709	DIODE	ISS254

SWITCHES

S701-705	TACT SWITCH (DISC 2, 1, AUTO FADER, DELETE, PROGRAM)	PSG1006
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S717-732	TACT SWITCH COMPU PGM EDIT, HI-LITE SCAN, DISC 3, 4, ADLC, TIME FADE EDIT, DISC 5, 6, 11, REPEAT, ■, TIME, ►, RANDOM PLAY, ◀◀ ◀◀, ▶▶ ▶▶	PSG1006
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RESISTOR

R701	CARBON FILM RESISTOR	RD1/6PM471J
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OTHERS

REMOTE SENSOR		SBX1610-51
CN701	32P FFC CONNECTOR	HLEM32R-1
V701	FL INDICATOR TUBE	PEL1067

SWITCH BOARD ASSEMBLY
SEMICONDUCTOR

D801	LED	PCX1019
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SWITCHES

S801, 802	TACT SWITCH (POWER, EJECT)	PSG1006
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HEADPHONE BOARD ASSEMBLY
COILS

L501-503	AXIAL INDUCTOR	LAU010K
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CAPACITORS

C501, 502	CERAMIC CAPACITOR	CKCYF103Z50
C503	CERAMIC CAPACITOR	CKCYF473Z50

RESISTORS

VR501	VARIABLE RESISTOR (PHONES LEVEL)	PCS1003
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OTHERS

JA501	HEADPHONE JACK (PHONES)	RKN1002
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8. ADJUSTMENTS

8.1. Adjustment Methods

If a disc player is adjusted incorrectly or inadequately, it may malfunction or not work at all even though there is nothing at all wrong with the pickup or the circuitry. Adjust correctly following the adjustment procedure.

● Adjustment Items/Verification Items and Order

If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in steps 1 – 4, the pickup block may be defective.

Step	Item	Test Point	Adjustment Location
1	Focus offset verification	TP1, Pin 6(FCS. ERR)	None
2	Tracking error balance verification	TP1, Pin 2(TRK. ERR)	None
3	Pickup radial/tangential direction tilt adjustment	TP1, Pin 1 (RF)	Radial tilt adjustment screw, Tangential tilt adjustment screw
4	RF level verification	TP1, Pin 1 (RF)	None
5	Focus servo loop gain adjustment	TP1, Pin 5(FCS. IN) TP1, Pin 6(FCS. ERR)	VR152(FCS. GAN)
6	Tracking servo loop gain adjustment	TP1, Pin 3(TRK. IN) TP1, Pin 2(TRK. ERR)	VR151 (TRK. GAN)

● Abbreviation table

FCS. ERR	:Focus Error
TRK. ERR	:Tracking Error
FCS GAN	:Focus Gain
TRK GAN	:Tracking Gain
FCS. IN	:Focus In
TRK. IN	:Tracking In

● Measuring Instruments and Tools

1. Dual trace oscilloscope (10:1 probe)
2. Low-frequency oscillator
3. Test disc (YEDS-7)
4. Low pass filter ($39\text{k}\Omega$ + $0.001\ \mu\text{F}$)
5. Resistor (100 k Ω)
6. Standard tools

● Test Point and Adjustment Variable Resistor Positions

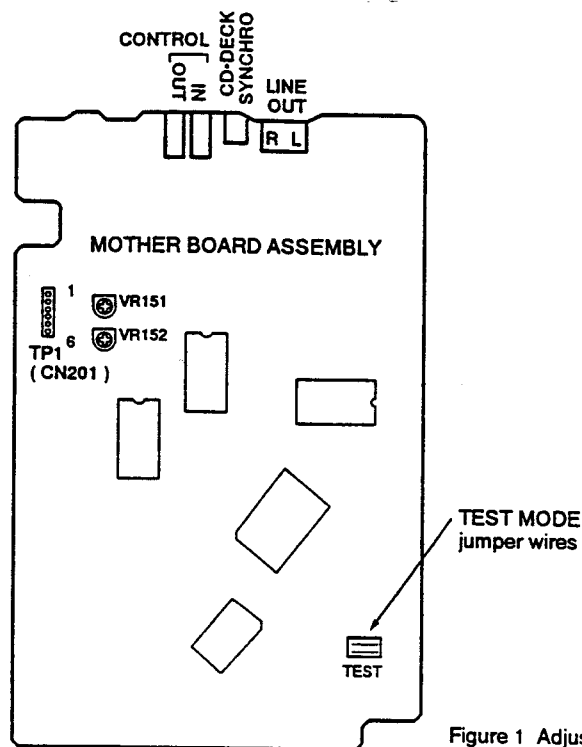


Figure 1 Adjustment Locations

● Notes

1. Use a 10:1 probe for the oscilloscope.
2. All the knob positions (settings) for the oscilloscope in the adjustment procedures are for when a 10:1 probe is used.

● Test Mode

These models have a test mode so that the adjustments and checks required for service can be carried out easily. When these models are in test mode, the keys on the front panel work differently from normal. Adjustments and checks can be carried out by operating these keys with the correct procedure. For these models, all adjustments are carried out in test mode.

[Setting these models to test mode]

How to set this model into test mode.

1. Unplug the power cord from the AC socket.
2. Short the test mode jumper wires. (See Figure 1.)
3. Plug the power cord back into the AC socket.

When the test mode is set correctly, the display is different from what it usually is when the power is turned on. If the display is still the same as usual, test mode has not been set correctly, so repeat Steps 1 – 3.





[Release from test mode]

Here is the procedure for releasing the test mode:

1. Press the STOP key and stop all operations.
2. Unplug the power cord from the AC socket.

[Operations of the keys in test mode]

Code	Key Name	Function in Test Mode	Explanation
	PGM (PROGRAM)	Focus servo close	<p>The laser diode is lit up and the focus actuator is lifted up, then lowered slowly and the focus servo is closed at the point where the objective lens is focused on the disc. With the player in this state, if you lightly rotate the stopped disc by hand, you can hear the sound the focus servo.</p> <p>If you can hear this sound, the focus servo is operating correctly. If you press this key with no disc mounted, the laser diode lights up, the focus actuator is pulled up, then the actuator is lowered and raised three times and returned to its original position.</p>
▷	PLAY	Spindle servo ON	<p>Starts the spindle motor in the clockwise direction and when the disc rotation reaches the prescribed speed (about 500 rpm at the inner periphery), sets the spindle servo in a closed loop.</p> <p>Be careful. Pressing this key when there is no disc mounted makes the spindle motor run at the maximum speed.</p> <p>If the focus servo does not go correctly into a closed loop or the laser light shines on the mirror section at the outermost periphery of the disc, the same symptom is occurred.</p>
□□	PAUSE	Tracking servo close/open	<p>Pressing this key when the focus servo and spindle servo are operating correctly in closed loops puts the tracking servo into a closed loop, displays the track number being played back and the elapsed time on the front panel, and outputs the playback signal.</p> <p>If the elapsed time is not displayed or not counted correctly or the audio is not played back correctly, it may be that the laser is shining on the section with no sound recorded at the outer edge of the disc, that something is out of adjustment, or that there is some other problem.</p> <p>This key is a toggle key and open/close the tracking servo alternately. This key has no effect if no disc is mounted.</p>

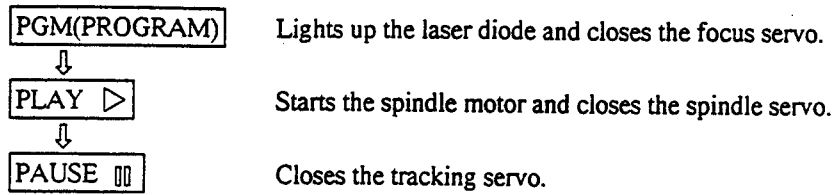
Code	Key Name	Function In Test Mode	Explanation
	TRACK / MANUAL SEARCH REV	Carriage reverse (inwards)	Moves the pickup position toward the inner diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation.
	TRACK / MANUAL SEARCH FWD	Carriage forward (outwards)	Moves the pickup position toward the outer diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation.
	STOP	Stop	Initializes and the disc rotation stops. The pickup and disc remain where they are when this key is pressed.
	EJECT	CD magazine eject	Stores Disc 1 in the CD magazine, then ejects the CD magazine. However, even though the CD magazine is ejected, the pickup does not return to the park position. Even if the CD magazine is mounted again, the pickup remains where it is.

Note : When inserting the magazine, disc 1 of the magazine is loaded automatically.

[How to play back a disc in test mode]

In test mode, since the servos operate independently, playing back a disc requires that you operate the keys in the correct order to close the servos.

Here is the key operation sequence for playing back a disc in test mode.



Wait at least 2-3 seconds between each of these operations.

1. Focus Offset Verification

● Objective	Verify the DC offset for the focus error amp.		
● Symptom when out of adjustment	The model does not focus in and the RF signal is dirty.		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 6 (FCS. ERR)	● Player state	Test mode, stopped (just the Power switch on)
	[Settings] 5 mV/division 10 ms/division DC mode	● Adjustment location	None
		● Disc	None needed
[Procedure] Verify the DC voltage at TP1, Pin 6 (FCS. ERR) is 0 ± 50 mV.			

Note : If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in adjustment items 1 – 4, the pickup block may be defective.

2. Tracking Error Balance Verification

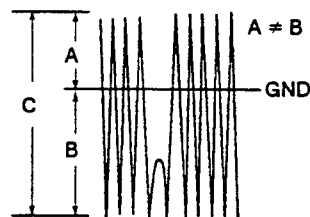
● Objective	To verify that there is no variation in the sensitivity of the tracking photo diode.		
● Symptom when out of adjustment	Play does not start or track search is impossible.		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 2 (TRK. ERR). This connection may be via a low pass filter.	● Player state	Test mode, focus and spindle servos closed and tracking servo open
	[Settings] 50 mV/division 5 ms/division DC mode	● Adjustment location	None
		● Disc	YEDS-7

[Procedure]

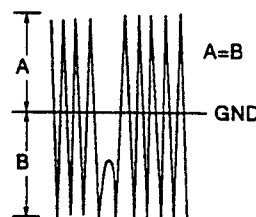
1. Move the pickup to midway across the disc (R=35 mm) with the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright$ • $\triangleright\triangleright$ or REV $\triangleleft\triangleleft$ • $\triangleleft\triangleleft$ key.
2. Press the PGM (PROGRAM) key, then the PLAY \triangleright key in that order to close the focus servo then the spindle servo.
3. Line up the bright line (ground) at the center of the oscilloscope screen and put the oscilloscope into DC mode.
4. Supposing that the positive amplitude of the tracking error signal at TP1, pin 2 (TRK ERR) is (A) and the negative amplitude is (B), the following expression is satisfied.

$$A \geq B : \frac{A-B}{C} \times \frac{1}{2} \leq 0.1$$

$$A < B : \frac{B-A}{C} \times \frac{1}{2} \leq 0.1$$



When there is a DC component



When there is no DC component

3. Pickup Radial/Tangential Tilt Adjustment

● Objective	To adjust the angle of the pickup relative to the disc so that the laser beams are shone straight down into the disc for the best read out of the RF signals.		
● Symptom when out of adjustment	Sound broken; some discs can be played but not others.		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 1 (RF). [Settings] 20 mV/division 200 ns/division AC mode	● Player state ● Adjustment location ● Disc	Test mode, play Pickup radial tilt adjustment screw and tangential tilt adjustment screw YEDS-7

[Procedure]

1. Press the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright$ · $\triangleright\triangleright$ or REV $\triangleleft\triangleleft$ · $\triangleleft\triangleleft$ key to move the pickup to halfway across the disc (R=35mm).
Press the PGM (PROGRAM) key, the PLAY \triangleright key, then the PAUSE $\square\square$ key in that order to close the respective servos and put the player into play mode.
2. First, adjust the radial tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly.
3. Next, adjust the tangential tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly (Figure 3).
4. Adjust the radial tilt adjustment screw and the tangential tilt adjustment screw again so that the eye pattern can be seen the most clearly. As necessary, adjust the two screws alternately so that the eye pattern can be seen the most clearly.
5. When the adjustment is completed, lock the radial and tangential adjustment screw.

Note: Radial and tangential mean the directions relative to the disc shown in Figure 2.

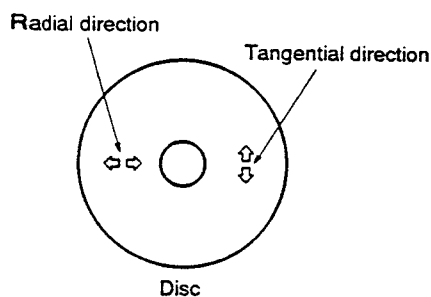
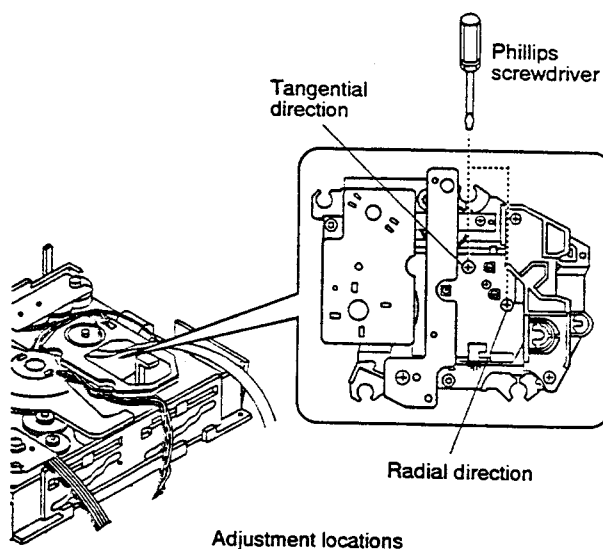


Figure 2



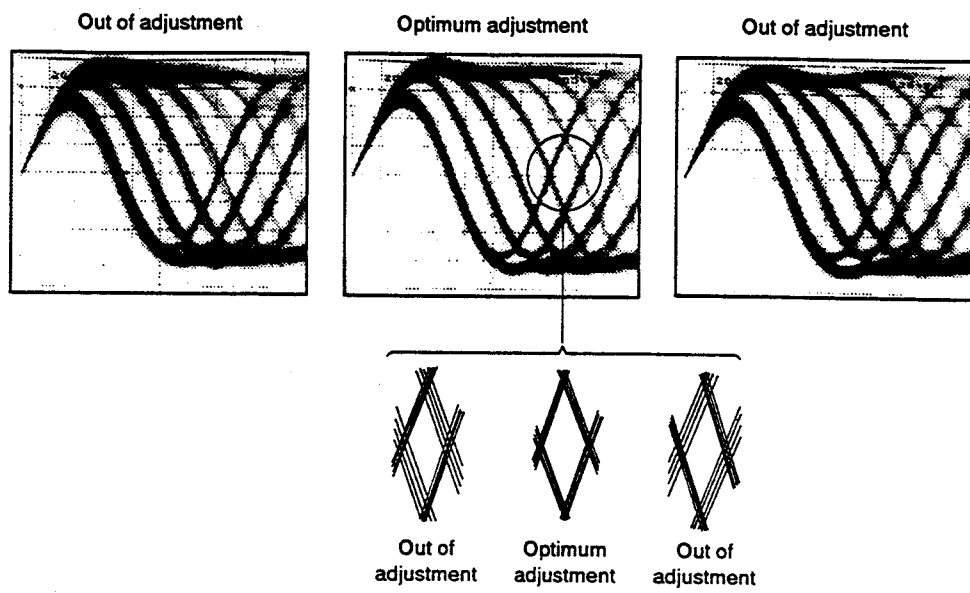


Figure 3 Eye pattern

4. RF Level Verification

● Objective	To verify the playback RF signal amplitude		
● Symptom when out of adjustment	No play or no search		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 1 (RF).	● Player state	Test mode, play
	[Settings] 50 mV/division 10 ms/division AC mode	● Adjustment location	None
		● Disc	YEDS-7

[Procedure]

1. Move the pickup to midway across the disc (R=35 mm) with the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright$ • $\triangleright\triangleright$ or REV $\triangleleft\triangleleft$ • $\triangleleft\triangleleft$ key, then press the PGM (PROGRAM) key, the PLAY \triangleright key, then the PAUSE $\square\square$ key in that order to close the respective servos and put the player into play mode.
2. Verify the RF signal amplitude is $1.2\text{ Vp-p} \pm 0.2\text{ V}$.

5. Focus Servo Loop Gain Adjustment

● Objective	To optimize the focus servo loop gain.		
● Symptom when out of adjustment	Playback does not start or focus actuator noisy.		
● Measurement instrument connections	See figure 4. [Settings] CH1 20 mV/division X-Y mode	CH2 5 mV/division X-Y mode	● Player state Test mode, play ● Adjustment location VR152 (FCS. GAN) ● Disc YEDS-7

[Procedure]

1. Set the AF generator output to 1.2 kHz and 1 Vp-p.
2. Press the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright \cdot \triangleright\triangleright$ or REV $\triangleleft\triangleleft \cdot \triangleleft\triangleleft$ key to move the pickup to halfway across the disc (R=35 mm), then press the PGM (PROGRAM) key, the PLAY \triangleright key, then the PAUSE $\square\square$ key in that order to close the corresponding servos and put the player into play mode.
3. Adjust VR152 (FCS. GAN) so that the Lissajous waveform is symmetrical about the X axis and the Y axis.

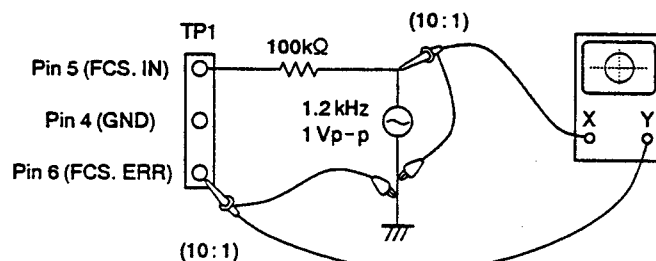
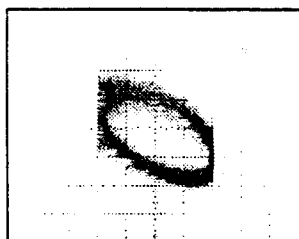
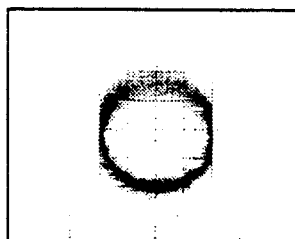


Figure 4

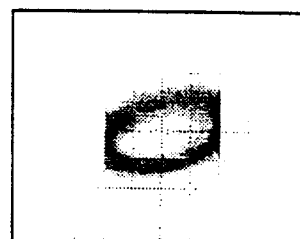
Focus Gain Adjustment



Higher gain



Optimum gain



Lower gain

6. Tracking Servo Loop Gain Adjustment

● Objective	To optimize the tracking servo loop gain.		
● Symptom when out of adjustment	Playback does not start, during searches the actuator is noisy, or tracks are skipped.		
● Measurement instrument connections	See Figure 5.	● Player state	Test mode, play
	[Settings] CH1 CH2 50 mV/division 20 mV/division X-Y mode	● Adjustment location ● Disc	VR151 (TRK. GAN) YEDS-7

[Procedure]

1. Set the AF generator output to 1.2 kHz and 2 Vp-p.
2. Press the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright$ • $\triangleright\triangleright$ or REV $\triangleleft\triangleleft$ • $\triangleleft\triangleleft$ key to move the pickup to halfway across the disc (R=35 mm), then press the PGM (PROGRAM) key, the PLAY \triangleright key, then the PAUSE $\square\square$ key in that order to close the corresponding servos and put the player into play mode.
3. Adjust VR151 (TRK. GAN) so that the Lissajous waveform is symmetrical about the X axis and the Y axis.

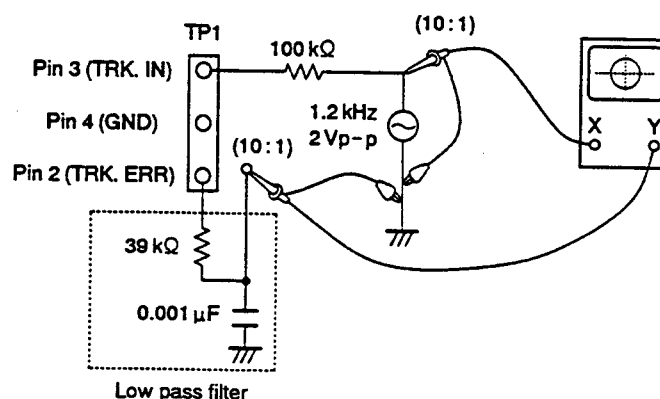
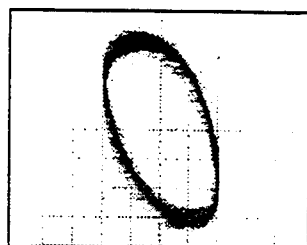
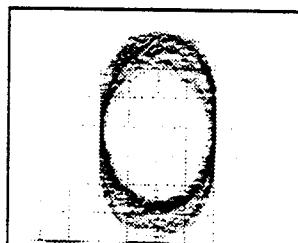


Figure 5

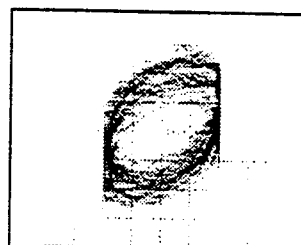
Tracking Gain Adjustment



Higher gain



Optimum gain



Lower gain

◎ MOTHER BOARD ASSEMBLY (PWM1582 and PWM1579)

PWM1582, PWM1579 and PWM1583 have the same construction except for the following :

Mark	Symbol & Description	Part No.			Remarks
		PWM1583	PWM1582	PWM1579	
	IC405 IC406 D391 C433, 434 (22 μ /25V) C433, 434 R445, 446 R447, 448 R470, 471 CN351 (32P FFC connector) CN351 (30P FFC connector)	NJM4565D-D BA15218 1SS254 PCH1107 RD1/6PM271J RD1/6PM471J RD1/6PM470J HLEM32S-1	NJM4558D-D 1SS254 CEAS220M25 RD1/6PM681J HLEM32S-1	NJM4558D-D CEAS220M25 RD1/6PM681J HLEM30S-1	

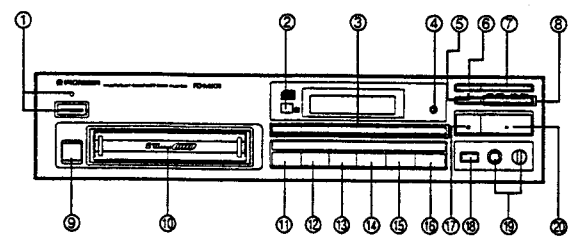
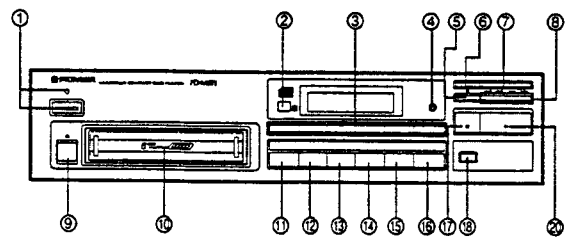
FUNCTION BOARD ASSEMBLY

Function board assembly of PD - M551 and PD - M501 and Function board assembly of PD - M601 have the same construction except for the following :

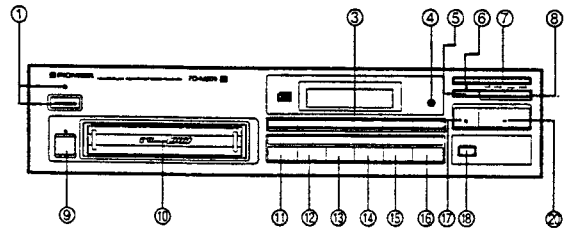
Mark	Symbol & Description	Part No.			Remarks
		PD-M601	PD-M551	PD-M501	
	CN701 (32P FFC connector) CN701 (30P FFC connector) Remote sensor	HLEM32R-1 SBX1610-51	HLEM32R-1 SBX1610-51 HLEM30R-1	

10. PANEL FACILITIES

PD-M601

**PD-M551**

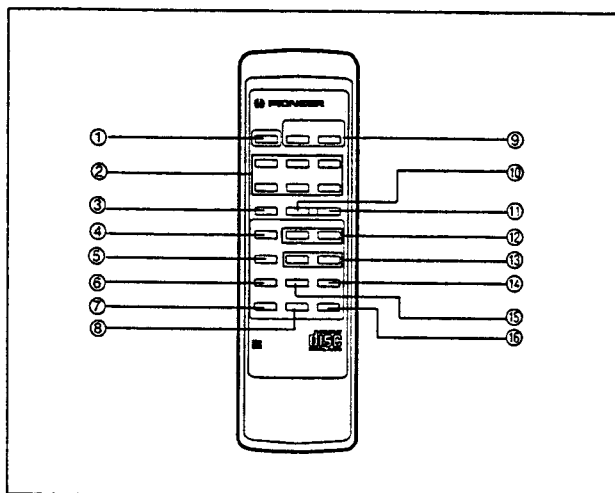
PD-M501



FRONT PANEL

- ① **POWER STANDBY/ON switch and STANDBY indicator**
- ② **Remote sensor (PD-M601/PD-M551 only)**
Receives the signal from the remote control unit.
 - The PD-M501 is not equipped with the remote sensor.
- ③ **Disc number buttons (DISC 1 - DISC 6)**
- ④ **TIME button**
- ⑤ **Stop button (■)**
- ⑥ **REPEAT button**
- ⑦ **RANDOM PLAY button**
- ⑧ **Track/Manual search buttons (|◀◀ ◀▶▶▶|)**
- ⑨ **EJECT button (▲)**
- ⑩ **Magazine insertion slot**
- ⑪ **PROGRAM button**
- ⑫ **DELETE button**

- ⑬ **AUTO FADER button**
- ⑭ **HI-LITE SCAN button**
- ⑮ **COMPU PGM EDIT button**
- ⑯ **TIME FADE EDIT button**
- ⑰ **Pause button (II)**
- ⑱ **ADLC (Automatic Digital Level Controller) button**
- ⑲ **Headphones jack (PHONES) and headphones volume control (PHONES LEVEL) (PD-M601 only)**
- ⑳ **Play button (▶)**



REMOTE CONTROL UNIT (PD-M601/PD-M551 only)

Remote control buttons with the same names or marks as buttons on the front panel of the player control the same operations as the corresponding front panel buttons.

- ① **POWER button**
- ② **DISC NUMBER buttons (1 - 6)**
- ③ **STOP button (■)**
- ④ **RANDOM PLAY button**
- ⑤ **HI-LITE SCAN button**
- ⑥ **FADER button**
- ⑦ **ADLC (Automatic Digital Level Controller) button**
- ⑧ **CHECK button**
- ⑨ **OUTPUT LEVEL buttons (+ / -)**
- ⑩ **PAUSE button (||)**
- ⑪ **PLAY button (►)**
- ⑫ **MANUAL search buttons (◀◀ / ▶▶)**
- ⑬ **TRACK search buttons (◀◀ / ▶▶ |)**
- ⑭ **DELETE button**
- ⑮ **PGM (program) button**
- ⑯ **CLEAR button**

11. SPECIFICATIONS

1. General

Type	Compact disc digital audio system
Power requirements	
U.K. and Australian models	AC 220 - 240 V, 60 Hz
U.S. and Canadian models	AC 120 V, 60 Hz
Other models	AC 110 - 127V/220 - 240 V (switchable), 50/60 Hz
Power consumption	
U.S. and Canadian models	12 W
U.K., Australian and other models	14 W
Operating temperature	+5°C - +35°C (+41°F - +95°F)
Weight	3.8 kg (8 lb, 6 oz)
External dimensions	
PD-M601/PD-551	420 (W) X 291 (D) X 105 (H) mm 16-9/16 (W) X 11-7/16 (D) X 4-1/8 (H) in
PD-M501	420 (W) X 291 (D) X 100 (H) mm 16-9/16 (W) X 11-7/16 (D) X 3-15/16 (H) in

2. Audio section

Frequency response	2 Hz - 20 kHz
S/N ratio	102 dB or more (EIAJ)
Dynamic range	96 dB or more (EIAJ)
Harmonic distortion	0.003% or less (EIAJ)
Output voltage	2.0V
Wow and flutter	Limit of measurement (±0.001% W:PEAK) or less (EIAJ)
Channels	2-channel (stereo)

3. Output terminal


Audio line output
Headphone jack with volume control (PD-M601/PD-M551 only)
Control input/output jacks (available with the PD-M551/PD-M501
and U.S. and Canadian models of the PD-M601)
CD-DECK SYNCHRO jack

4. Accessories

- Remote control unit (PD-M601/PD-M551 only) 1
- Size AAA/R03/dry batteries
(PD-M601/PD-M551 only) 2
- Six-compact-disc magazine 1
- Control cord (provided with PD-M551/PD-M501
and U.S. and Canadian models of PD-M601 only) 1
- Output cord 1
- Operating instructions 1

NOTE:

Specifications and design subject to possible modification without notice, due to improvements.

The Magazine Type Multi-Play CD Players with  mark and the Magazines with the same mark are compatible for 5-inch (12cm) discs.